

BETHLEHEM STRUCTURAL SHAPES



Mill Practices

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VF&BL

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BETHLEHEM STRUCTURAL SHAPES

INFORMATION AND TABLES FOR

Architects, Engineers, and Designers

OF BUILDINGS AND OTHER STEEL STRUCTURES



BETHLEHEM STEEL COMPANY

General Offices: BETHLEHEM, PA.

CATALOG S-58



Rolling Schedules and Supplementary Information are being issued from time to time. This information may be obtained from our nearest Sales Office.

Consult us on your requirements.

General Information

This catalog gives information on structural sections which are included in Simplified Practice Recommendation R 216–46 for Hot-Rolled Carbon Steel Structural Shapes, approved by the United States Department of Commerce through the National Bureau of Standards. It supersedes all previous Bethlehem publications relating to structural shapes.

All shapes that are not noted as "Special" are rolled at frequent intervals and are readily obtainable from the mill in lots of any size. For this reason, the selection of these shapes, which are shown under Part I, is recommended.

Shapes noted as "Special" under Part II are generally used for special purposes, and consequently the rollings may be irregular and infrequent. When required tonnage of any of these shapes is comparatively small, it may be advantageous to use the nearest size shown under Part I. Before ordering any of these sizes consult the nearest sales office for delivery information.

Certain Bethlehem wide-flange sections have a 5 pct slope on the inside faces of the flanges and others have flanges whose inside and outside faces are parallel to each other. The light beams, joists and stanchions have a 2 pct slope on the inside faces of the flanges.

The radii of fillets and roundings shown are those to which the rolls are turned. The wear on rolls during process of rolling is likely to change these fillets and roundings so that proper allowance should be made for any fittings affected by such changes.

In computing the weights and properties of Bethlehem wide-flange shapes, light beams, joists and stanchions, the fillets have been included. In computing the weights of standard I-beams, channels and shipbuilding bulb angles, the actual profiles have been used, including the fillets and the roundings, while in computing the weights of angles, zees and carbuilding bulb angles, the fillets and the roundings are not included. The properties of shipbuilding bulb angles and their areas are based upon the exact profiles. In computing the published areas and properties of standard I-beams and channels and also of all angles, zees and carbuilding bulb angles, the fillets and the roundings are not included. These methods are in accordance with industry standards.

The rolling and cutting tolerances shown in this catalog are in accordance with accepted standards.

ANGLES

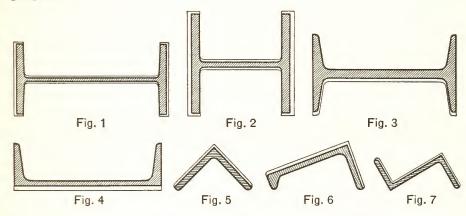
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All structural shapes in this catalog are rolled of steel conforming to American Society for Testing Materials specifications. Material conforming to other specifications may be furnished by special arrangement.

Weights of rolled-steel shapes are computed on the basis that 1 cu ft of steel weighs 489.6 lb, and 3.4 times the sectional area in sq in. equals the weight per lin ft of the section.

The dimensions and weights of shapes published in this catalog are theoretical and are subject to the usual variations.

In the tables under the caption "Section Number and Nominal Size," the notations given in bold type are the manufacturer's standard nomenclature for the respective section groups. These are shown for convenience of identification in estimating, ordering, and for rolling purposes.



The beams and channels shown on pp 32 to 39 conform to industry standards. The terms "standard" and "American standard" are almost universally used in connection with this series of shapes.

Figs. 1 and 2 illustrate the method of increasing the areas and weights of Bethlehem wide-flange shapes, whereby the thickness of both flange and web may be changed with a corresponding change in the beam depth and flange width. The areas and weights of standard I-beams and channels are increased from the minimum as shown by Figs. 3 and 4, whereby an equal amount is added to the thickness of the webs and to the widths of the flanges, all other dimensions remaining unchanged. In the case of angles as shown in Fig. 5, equal increments are added to the thickness of each leg, which also slightly increases the length of each leg. The areas and weights of bulb angles are increased from the minimum or base sizes as shown by Fig. 6 and are founded upon a method which increases the thickness of the web to an extent twice as great as that of the flange. Fig. 7 shows the method of increasing the areas and weights of zees.

Rolling and Cutting Tolerances

During the production of rolled structural shapes there is a certain amount of roll wear that causes the finished pieces to vary from the theoretical or published dimensions to which the rolls are turned. This roll wear begins as soon as the pieces enter the rolls and continues until the rolling is completed. To make the proper allowance for this roll wear, certain standard rolling tolerances have been established which the rolling mills should meet. These tolerances are shown on pp 6 to 8, inclusive. Any other tolerances are subject to special negotiations with the mill. Diagrams are exaggerated for clarity.

Surface Finish and Conditioning

During the process of pouring ingots, splashings of molten metal sometimes cling to the inside of the mold, and as the hot metal rises it picks up these cold splashings which later show up in the form of minor surface imperfections. These imperfections are of minor importance and in general do not affect the full utility of the piece. To determine the extent of any imperfection, it is chipped out, and then if not serious, is filled with weld metal and ground down to make a workmanlike finish. The limitations covering this procedure are shown on p 10.

Cambering

At the present time many beam bridges are being erected to specifications calling for cambering to various dimensions. Experience over many years has taught the mills the limitations to which they can camber various sizes of beams. Tables covering these limitations are shown on p 11. Cambering of any sizes not included in these tables must be referred to the mill on inquiry.

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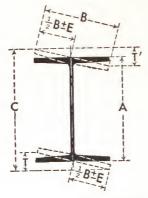
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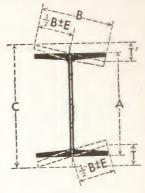
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Bethlehem Wide-Flange Shapes





ROLLING TOLERANCES, INCHES

		RO	LLING	TOL	ERANCES, INCI	1ES	
Section	De	h pth	Flange	3 Width	T + T'	E Web Off	Max Depth at any Cross Section
Nominal Size	Over Theor	Under Theor	Over Theor	Under Theor	Flanges Out-of-Square	Center	Over Theor Depth
Up to 12, incl	1/8	1/8	1/4	3/16	3/16 max	3/16 max	1/4
Over 12	1/8	1/8	1/4	3/16	1/4 max	3/16 max	1/4

(A) is measured at center line of web. (B) is measured parallel to flange. (C) is measured parallel to web.

CUTTING TOLERANCES, INCHES

		Variations	s from Specified Length for Lengths Given	
Nominal Depth	To 30) ft incl	Over 30 ft	
Nominal Deptit	Over	1 Under	Over	Under
Beams up to 24,	3/8	3/8	% plus 1/16 for each additional 5 ft or fraction thereof.	3/8
Beams over 24 and all Columns	1/2	1/2	½ plus ½ for each additional 5 ft or fraction thereof.	1/2

OTHER TOLERANCES

VARIATION IN WEIGHT: The tolerance for the calculated or specified weight is ± 2.5 pct.

ENDS OUT-OF-SQUARE: 164 in. per in. of depth, or of flange width, if it is greater than depth.

MILLING: For sections which are ordered to be milled by the producer, customer should state on orders whether one or both ends are to be milled, and state definitely what finished length is required.

On sections milled one end only, standard length tolerances will apply.

On sections milled two ends, length tolerance will be $\pm \frac{1}{6}$ in. for lengths up to 30 ft, and $\pm \frac{1}{6}$ in. for lengths 30 ft to 50 ft.

On sections to be milled, we will add to finished length the mill's standard allowance for milling, from 1/2 in. to 1/2 in., depending on section and length, and invoice will be rendered on basis of finished length plus the required allowance for milling.

OUT-OF-STRAIGHT: Camber or sweep = 1/8 in. x number of feet of total length

When certain sections† with flange width approximately equal to depth are specified on order as columns,

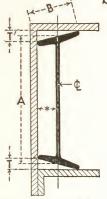
Lengths to 45 ft incl: 1/8 in. x total length in feet but not over 1/8 in.

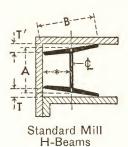
Lengths over 45 ft: ¾ in. + ¼ in. x total length in feet-45

* Figure is 5 for sweep when flange width is less than 6 in.

† Applies only to: 8-in.-deep Sections 31 lb per ft and heavier 12-in.-deep Sections 65 lb per ft and heavier 10-in.-deep Sections 49 lb per ft and heavier 14-in.-deep Sections 78 lb per ft and heavier If other sections are specified on order as columns, tolerance will be subject to negotiation with the producer.

American Standard Beams and Channels Car and Ship Channels Standard Mill H-Beams





Channels T + T' applies when flanges of channels are toed in or out.

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American Standard Beams

* Back of square and © of web to be parallel when measuring "out-of-square."

ROLLING TOLERANCES, INCHES

Section	Nominal Size	Dep	A oth†	Flange		T + T' Out-of- Square
Section	Nominal 3126	Over Theor	Under Theor	Over Theor	Under Theor	Per In. of B, in.
American Standard Beams	3 to 7, incl Over 7 to 14, incl Over 14 to 24, incl	3/32 1/8 3/16	1/16 3/32 1/8	1/8 5/32 3/16	1/8 5/32 3/16	1/32 1/32 1/32 1/32
Standard Mill H-Beams	4 5 6 and 8	³ / ₃₂ ³ / ₃₂ ¹ / ₈	1/16 1/16 3/32	1/8 5/32 3/16	1/8 5/32 3/16	1/32 1/32 1/32
Channels	3 to 7, incl Over 7 to 14, incl Over 14	3/32 1/8 3/16	1/16 3/32 1/8	1/8 1/8 1/8	1/8 5/32 3/16	1/32 1/32 1/32

† (A) is measured at center line of web for beams; and at back of web for channels.

CUTTING TOLERANCES, INCHES

AII	To 30 ft, incl		Over 30 ft to 40 ft, incl			40 ft ft, incl		50 ft ft, incl	Over 65 ft		
Standard Sections	Over	Under	Over	Under	Over	Under	Over	Under	Over	Under	
••••	1/2	1/4	3/4	1/4	1	1/4	11/8	1/4	1 1/4	1/4	

OTHER TOLERANCES

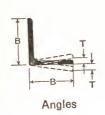
VARIATION IN WEIGHT: The tolerance for the calculated or specified weight is ± 2.5 pct. ENDS OUT-OF-SQUARE: 1/64 in. per in. of depth.

OUT-OF-STRAIGHT:

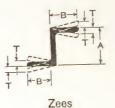
Camber = 1/8 in. x number of feet of total length

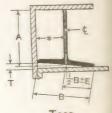
Sweep: Due to the extreme variations in flexibility of standard beams and channels about the Y-Y axis, straightness tolerances for sweep are subject to negotiation between purchaser and producer for the individual sections involved, but will in no case be less than the established straightness tolerance for camber for such sections.

Angles, Bulb Angles, Zees and Tees









*Back of square and © of stem to be parallel when measuring "out-of-square."

ROLLING TOLERANCES, INCHES

	ROLLING	TOLER	ANCES,	III		1	
		De		Flange V Length	3 Width or of Leg	Out-of- Square	Web Off Center
Section	Nominal Size	Over Theor	Under Theor	Over Theor	Under Theor	per in. of B	
Angles†	3 to 4, incl Over 4 to 6, incl Over 6			1/8 1/8 3/16	3/32 1/8 1/8	3/128** 3/128** 3/128** 3/128**	
Bulb Angles	Depth 3 to 4, incl Over 4 to 6, incl Over 6	1/8 1/8 1/8	1/16 1/16 1/16	1/8 1/8 3/16	3/32 1/8 1/8	3/128** 3/128**	
Rolled	Stem or Flange 5 and under	3/32	1/16	1/8	1/8	1/32	3/32 max
Tees	Stem or Flange Over 5 to 7	3/32	1/16	1/8	1/8	1/32	1/8 max
Zees	3 to 4, incl Over 4 to 6, incl	1/8 1/8	1/16 1/16	1/8	3/32 1/8	3/ ₁₂₈ ** 3/ ₁₂₈ **	

(A) is measured at center line of stem for tees. ** $^{3}/_{128}$ in. per in. = $1\frac{1}{2}$ deg. † For unequal leg angles, longer leg determines classification.

CUTTING TOLERANCES, INCHES

		CI	JTTIN(
	T- 20		Over	30 ft ft, incl	Over	r 40 ft ft, incl	Over to 65 f		Over	65 ft
All	To 30 ft, in			Under	Over	Under	Over	Under	Over	Under
Standard Sections	Over	Under	Over		1	1/4	1 1/8	1/4	11/4	1/4
	1/2	1/4	3/4	1/4	1	/4	. 76			

OTHER TOLERANCES

VARIATION IN WEIGHT: The tolerance for the calculated or specified weight is ± 2.5 pct.

ENDS OUT-OF-SQUARE: Angles††—3/128 in. per in. of leg length or 1½ deg.

Bulb Angles-3/128 in. per in. of depth or 11/2 deg.

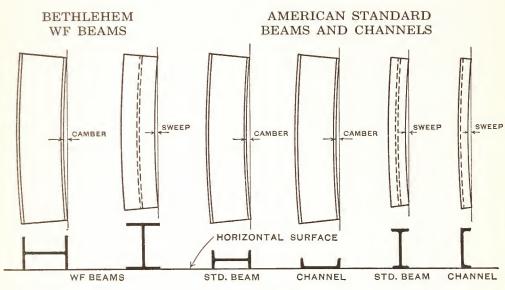
Rolled Teest -1/64 in. per in. of flange or stem. Zees-3/128 in. per in. of sum of both flange lengths.

OUT-OF-STRAIGHT:

Camber = 1/8 in. x number of feet of total length

† Tolerances for ends out-of-square are determined on the longer members of the section.

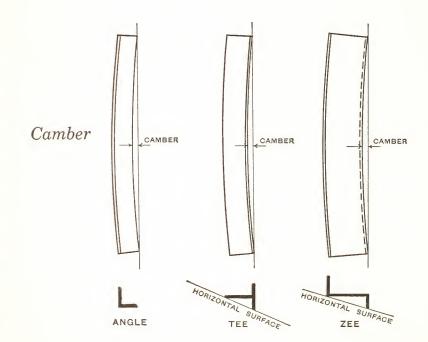
Positions for Measuring Camber and Sweep



Camber Sweep

Camber

Sweep



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Surface Finish

Surface Finish and Conditioning. Correcting minor imperfections at any location in structural shapes and piling sections by grinding or by chipping and grinding to sound metal and depositing weld metal by arcfusion welding, in accordance with the limitations prescribed below, is regular mill practice.

Imperfections that do not affect the full utility of the piece, shall not be considered as injurious defects. Such pieces may be processed by the following methods in order to give them a workmanlike finish.

(1) For material less than $\frac{3}{8}$ in. in nominal thickness, when the imperfections are not more than $\frac{1}{32}$ in. in depth, they may be removed by grinding, or chipping and grinding.

- (2) For material 3% in. and over in nominal thickness, when the imperfections are not more than ½6 in. in depth, they may be removed by grinding, or chipping and grinding.
- (3) For material % in. and over in nominal thickness, when the imperfections are more than ½6 in. in depth, such imperfections may be removed by chipping and the depression filled by depositing weld metal under limiting conditions, as follows:
- (a) The cross-sectional area of any piece at any location shall not be reduced more than 1.5 pct, nor shall the total area of the chipped surface of any piece exceed 2 pct of the total surface area of that piece.
- (b) After removal of any imperfections preparatory to welding, the thickness of the material at any location must not be reduced by more than 20 pct of the nominal thickness of the shape.
- (c) The interlock of any sheet-piling section may be conditioned by welding and grinding to correct or build up the interlock at any location not to exceed 2 pct of the total surface area or length of that piece.
- (d) An experienced mill inspector shall inspect the work to see that the defects have been completely removed and that the limitation specified in items (a), (b) and (c) have not been exceeded.
- (e) All welding shall be performed by qualified welding operators using suitable coated mild-steel electrodes. The welds shall be sound; the weld metal being thoroughly fused on all surfaces and edges without undercutting or overlap. Weld metal shall project at least ½6 in. above the rolled surface after welding, and the projecting metal shall be removed by grinding, or chipping and grinding, to make it flush with the rolled surface and produce a workmanlike finish.

Cambering of Rolled Beams

The following information covers the limitations upon cold-cambering of deep beams at the mill.

Maximum length for cambering is 100 ft.

Maximum camber, measured at mid-length, is shown in the table below:

	Maximum Camber, in.											
Sections	5	41/2	4	31/2	3	21/2	2	11/2	1			
					Length, ft							
24-in. Wide Flange and over	85	75	65	55	50	45	40	35	30			
21-in. Wide Flange 24-in. Standard	80	70	60	50	45	40	35	30	25			

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Camber will approximate a simple regular curve nearly the full length of the beam, or between any two points on beam as specified. Reverse or other compound curves will not be undertaken. Camber shall be specified by the ordinate at midlength of the portion of the beam to be curved (cambered). Ordinates at other points shall not be specified. The camber is subject to a tolerance as follows:

Lengths 50 ft and less Lengths over 50 ft $\frac{1}{2}$ in. $\frac{1}{2}$ in.

When a small amount of camber is specified some of it may be lost due to the release of stresses that result from the cold work in cambering. It has been determined by experience that certain minimum amounts of camber are likely to remain permanent, as shown in table below:

Wide Flange Sections			Minimum	Camber	Likely to in.	Remain F	ermanent		
in.	30 ft Length	35 ft Length	40 ft Length	45 ft Length	50 ft Length	55 ft Length	65 ft Length	75 ft Length	85 ft Length
36	1/2	1/2	3/4	1	11/4	11/2	21/4	3	33/4
33	1/2	3/4	1	11/4	11/2	13/4	21/2	31/4	4
30	1/2	3/4	1	11/4	11/2	2	23/4	31/2	41/2
27	3/4	1	1	11/2	13/4	2	3	4	5
24	3/4	1	11/4	11/2	2	21/2	31/4	41/2	5
Wide Flange Sections			Minimum	Camber	Likely to in.	Remain P	ermanent		
and Standard Beams	25 ft Length	30 ft Length	35 ft Length	40 ft Length	45 ft Length	50 ft Length	60 ft Length	70 ft Length	80 ft Length
21-in. WF	1/2	3/4	1	11/2	13/4	21/4	31/4	41/2	5
24-in. Standard	1/2	3/4	1	11/4	11/2	2	23/4	33/4	5

While cambers less than shown in this table can be furnished, no guarantee can be given with respect to their permanency. In some cases sections other than those listed in the table may be cambered within certain limits. All special cambering not listed in the above tables must be submitted for inquiry and negotiation and the terms of the order will govern.

LIST OF SYMBOLS

- A Area in square inches
- b Flange width, inches and decimals
- b' Flange width, inches and fractions, approximate
- D Diagonal dimension, inches and fractions, approximate
- d Depth, inches and decimals
- d' Depth, inches and fractions, approximate
- g-g' Distance center of gravity from neutral axes
 - I Moment of inertia about major axis X-X
 - I' Moment of inertia about minor axis Y-Y
 - R Radius of fillets at root—inches and decimals
- R', R", R"' Radius of roundings, inches
 - r Radius of gyration about major axis X-X, inches
 - r' Radius of gyration about minor axis Y-Y, inches
 - r" Radius of gyration about axis Z-Z, inches
 - S Section modulus about major axis X-X
 - S' Section modulus about minor axis Y-Y
 - Tangent distance on web between fillets
 - T' Distance between points of tangency on inside face of flanges
 - t Flange thickness, average—inches and decimals
 - t' Flange thickness at toe-inches and fractions
 - t" Flange thickness at root—inches and fractions
 - W Web thickness, inches and decimals
 - W' Web thickness, inches and fractions

Deviations from the above symbols are indicated at the places of exception.

SHAPES

Part I

All sections shown on pp 14 to 56, inclusive, are rolled at frequent intervals, and comparatively prompt deliveries can be expected from the mill. It is therefore recommended that users, wherever possible, make their selection from this group. Furthermore, some of these sizes are carried in stock by fabricators and warehouses.

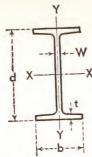
These pages cover information regarding Bethlehem Wide Flange Shapes, Bethlehem Light Beams and Light Columns, Bethlehem Solid-Web Joists, Bethlehem Stanchions, Standard Beams, Standard Channels, Standard Angles, Bethlehem Bearing Piles, Steel Sheet Piling, and Structural (Split Beam) Tees.

On p 48 are shown tables of dimensions, weights and properties of a series of Bethlehem Bearing Piles. The sections are obtained by spreading the rolls of corresponding wide-flange sections, and prompt deliveries can therefore be made.

The table covering Structural Tees, produced by splitting Beam Sections, appears on pp 49 to 56, inclusive. Prompt deliveries can be made of sizes shown in this table.

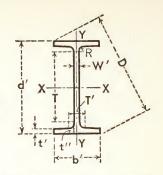
BJ&BS STD ANGLES PILING TEES CAR & SHIP BULB CAR

ZEES



				Flang	е		A	(IS X-X		AX	IS Y-Y	
Section Number and	Weight per Foot	Area of Section	Depth of Section	Width	Thick- ness	Web Thick- ness	I	S	r	I'	S'	r'
Nominal Size		Α	d	b	t	W					1-3	in
	lb	in.2	in.	in.	in.	in.	in.4	in.3	in.	in.4	in.8	in.
					1 600	.945	20290.2	1105.1	15.17	1225.2	147.1	3.73
	300	88.17	36.72	16.655	1.680	.885	18819.3					3.70
*B 36A	280	82.32	36.50	16.595	1.570		17233.8				123.3	3.65
36" WF	260	76.56	36.24	16.555	1.440	.845	16092.2		14.95		114.4	3.62
36 x 161/2	245	72.03	36.06	16.512	1.350	.802		002.0	14.88		105.7	3.59
	230	67.73	35.88	16.475	1.260	.765	14988.4	655.5	14.00	0.0.0		
						770	12103.4	663.6	14 56	355.4	58.7	2.4
	194	57.11	36.48	12.117	1.260	.770		621.2		327.7	54.3	2.4
*B 36	182	53.54	36.32	12.072	1.180	.725	11281.5	579.1	14.47	300.6	50.0	2.4
36" WF	170	49.98	36.16	12.027	1.100	.680	10470.0		14.38	275.4	45.9	2.4
36 x 12	160	47.09	36.00	12.000	1.020	.653	9738.8	1	14.29	250.4	41.8	2.3
30 X 12	150	44.16	35.84	11.972	.940	.625	9012.1	502.9	17.25	2001		
					1 100	020	13585.1	811.1	13.88	874.3	110.2	3.5
*B 33A	240	70.52				.830				782.4	99.0	3.4
33" WF	220	64.73	3 33.25			.775				691.7	87.8	3.4
33 x 15	34 200	58.79	33.00	15.750	1.150	.715	11040.2	00010				
				44 505	1.055	.635	8147.0	486.4	13.50	256.1	44.3	2.3
*B 33	152	44.7							13.39	229.7	39.8	2.3
33" WF	141	41.5								201.4	35.0	2.2
33 x 11		38.2	6 33.10	11.510	.833	.500	, 0000.					
				45.40	5 1.315	.77	5 9872.	4 649.9	12.64	707.9		
*B 30	A 21											3.
30" WF	19								2 12.48	550.	1 73.4	3.
30 x 18	1 4	2 50.6	55 29.8	8 14.98	1.000	.00						
				40.55	1 1.000	.61	5 5753	.1 379.	7 12.17	185.		
*n 00	13									1 169.		V
*B 30	1 12	4 36.							9 12.0	153.		1 -
30" W 30 x 1			1	1					2 11.8	135.	1 25.8	3 2

^{*}These shapes have flange slope of 5 pct, and flange thicknesses shown are average thicknesses.



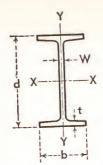
Approximate Dimensions for Detailing

				Flange		Web	Tangent		Diag-		
Section Number and Nominal	Weight per Foot	Depth (Nom- inal) of Section	Width (Nom- inal)	Thick- ness (Nom- inal) at Toe	Thick- ness (Nom- inal) at Root	Thick- ness (Nom- inal)	Web (Nom- inal)	Dis- tance (Nom- inal)	onal Dimen- sion (Nom- inal)	Radius of Fillet (Root)	Slope Inside Flange
Size		ď	b'	ť	t"	W'	T	T'	D	R	
	lb.	in.	in.	in.	in.	in.	in.	in.	in.	in.	pct
* B36A 36" WF 36 x 16½	300 280 260 245 230	36¾ 36½ 36¼ 36 35¾	165% 165% 161/2 161/2 161/2	1½ 1¾ 1¼ 1¼ 1½ 1½	17/8 13/4 15/8 19/16 17/16	15/16 7/8 7/8 13/16 3/4	31½ 31½ 31½ 31½ 31½ 31½	2¾ 21½6 25% 25% 25%	40% 40½ 39% 39% 39% 39½	.95 .95 .95 .95	5.0 5.0 5.0 5.0 5.0
* B36 36" WF 36 x 12	194 182 170 160 150	36½ 36¾ 36½ 36 35%	12½ 12½ 12 12 12	1½ 1 15/16 7/8 13/16	17/16 15/16 11/4 13/16 11/16	13/16 3/4 11/16 11/16 5/8	321/4 321/4 321/4 321/4 321/4	2 ³ / ₁₆ 2 ¹ / ₈ 2 ¹ / ₈ 2 ¹ / ₁₆ 2 ¹ / ₁₆	38½ 38¾ 38½ 38 37½	.75 .75 .75 .75 .75	5.0 5.0 5.0 5.0 5.0
* B33A 33" WF 33 x 153	240 220 200	33½ 33¼ 33	157/8 153/4 153/4	1 ³ / ₁₆ 1 ¹ / ₁₆ 1 ⁵ / ₁₆	1% 1½ 1½ 15/16	7/8 13/16 3/4	285% 285% 285%	2 ⁹ / ₁₆ 2 ¹ / ₂ 2 ⁷ / ₁₆	37½ 36½ 36½ 365%	.90 .90 .90	5.0 5.0 5.0
* B33 33″ WF 33 x 11½	152 141 130	33½ 33¼ 33⅓	115/8 111/2 111/2	15/ ₁₆ 13/ ₁₆ 11/ ₁₆	13/16 11/8 1	5/8 5/8 9/16	29¾ 29¾ 29¾	1 1 5/16 1 1 5/16 1 1 5/16	35½ 35¼ 35⅓ 35⅓	.70 .70 .70	5.0 5.0 5.0
* B30A 30" WF 30 x 15	210 190 172	30% 301/8 297/8	15½ 15 15	11/8 1 7/8	1½ 1¾ 1¼	13/16 3/4 11/16	25¾ 25¾ 25¾ 25¾	23/8 25/16 21/4	34 33¾ 33½	.85 .85 .85	5.0 5.0 5.0
* B30 30" WF 30 x 10	132 124 116 108	301/4 301/8 30 297/8	10½ 10½ 10½ 10½ 10½	7/8 13/ ₁₆ 3/4 5/8	1½ 1½ 1 1 ½	5/8 5/8 9/16 9/16	267/8 267/8 267/8 267/8	17/8 113/16 113/16 113/16	32½ 31½ 31¾ 31¾ 315%	.65 .65 .65	5.0 5.0 5.0 5.0

^{*} These shapes have flange slope of 5 pct.

BJ&BS ANGLES PILING TEES SHIP BULB

ZEES



				Flang	je		AX	IS X-X		AX	1S Y-Y	
Section Number and	Weight per Foot	Area of Section	Depth of Section	Width	Thick- ness	Web Thick- ness	I	S	r	I'	s'	r'
Nominal Size		Α	d	ь	t	W						
	lb	in.2	in.	in.	in.	in.	in.4	in.3	in.	in.4	in.8	in.
			07.04	14 000	1.190	.725	6728.6	492.8	11.36	518.9	73.7	3.16
*B27A	177	52.10	27.31	14.090	1.075	.658	0	444.5	11.31	458.0	65.3	3.12
27" WF	160	47.04	27.08	14.023		.600	5414.3	402.9	11.26	406.9	58.3	3.09
27 x 14	145	42.68	26.88	13.965	.975	.000	3414.5	102.0				
*207	114	33.53	27.28	10.070	.932	.570	4080.5	299.2	11.03	149.6	29.7	2.11
*B27	114	30.01	27.07	10.018	.827	.518	3604.1	266.3	10.96	129.5	25.9	2.08
27" WF 27 x 10	102	27.65	26.91	9.990	.747	.490	3266.7	242.8	10.87	115.1	23.0	2.04
21 X 10						050	5110.2	413.5	10.42	492.6	69.9	3.23
*B24B	160	47.04	24.72	14.091	1.135	.656	5110.3	372.5	10.34	434.3	61.8	3.19
24" WF	145	42.62	24.49	14.043	1.020	.608	4561.0	330.7	10.24	375.2	53.6	3.13
24 x 14	130	38.21	24.25	14.000	.900	.565	4009.5	330.7	10.21	01012		
		25.00	04.21	12.088	.930	.556	3635.3	299.1	10.15	254.0	42.0	2.68
*B24A	120	35.29		12.042		.510	3315.0	274.4	10.12	229.1	38.0	2.66
24" WF 24 x 12	110	32.36		12.000		.468	2987.3	248.9	10.08	203.5	33.9	2.63
24 7 12						-10	00000	220.9	9.85	102.2	22.6	1.9
*B24	94	27.63	3 24.29			.516	2683.0	196.3	9.78	88.3	19.6	1.8
24" WF	84	24.7	1 24.09			.470	2364.3	175.4	9.68	76.5	17.0	1.8
24 x 9	76	22.3	7 23.91	8.985	.682	.440	2096.4	175.4	3.00			
			04 40	13.132	1.095	.659	3403.1	317.2	9.03	385.9	58.8	3.0
*B21B	142						3017.2	284.1	8.99		51.8	3.0
21" WF 21 x 13	127							249.6	8.92	289.7	44.6	2.9
							2088.9	197.6	8.60	109.3	24.2	1.9
*B21A	1 30	28.2	21.14								20.0	1.9
21" WF 21 x 9	82	2 24.1	0 20.8	8.96	2 .795	.499	1752.4	100.0				
21 × 3				4 0.00	5 .740	.455	1600.3	150.7	8.64	66.2	1	1.7
*B21	7				-				8.59	60.4		1.
21" WF 21 x 8!		1	1	1					4 8.53	53.1	12.9	1.

^{*} These shapes have flange slope of 5 pct, and flange thicknesses shown are average thicknesses.

d' X T T' X

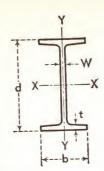
Approximate Dimensions for Detailing

		.		Flange		Web	Tangent		Diag-		
Section Number and Nominal	Weight per Foot	Depth (Nom- inal) of Section	Width (Nom- inal)	Thick- ness (Nom- inal) at Toe	Thick- ness (Nom- inal) at Root	Thick- ness (Nom- inal)	Web (Nom- inal)	Dis- tance (Nom- inal)	onal Dimen- sion (Nom- inal)	Radius of Fillet (Root)	Slope Inside Flange
Size		ď′	b'	ť	t"	W′	T	T'	D	R	
	lb	in.	in.	in.	in.	in.	in.	in.	in.	in.	pct
*B 27A 27" WF 27 x 14	177 160 145	271/4 271/8 267/8	14½ 14 14	1 7/8 13/16	13/8 11/4 11/8	3/4 1 1/16 5/8	23 23 23	21/4 23/16 21/8	30¾ 30½ 30¾	.80 .80 .80	5.0 5.0 5.0
* B 27 27" WF 27 x 10	114 102 94	27½ 27½ 26½	10½ 10 10	13/ ₁₆ 11/ ₁₆ 5/8	1½6 15/16 7/8	9/16 1/2 1/2	24 24 24	1 1 1/16 1 1 1/16 13/4	29½ 28½ 28¾	.60 .60	5.0 5.0 5.0
* B 24B 24" WF 24 x 14	160 145 130	24¾ 24½ 24¼	14½ 14 14	15/ ₁₆ 7/ ₈ 3/ ₄	15/ ₁₆ 13/ ₁₆ 11/ ₁₆	1 1/16 5/8 9/16	20¾ 20¾ 20¾ 20¾	2 1 15/16 17/8	28½ 28¼ 28	.70 .70 .70	5.0 5.0 5.0
*B 24A 24" WF 24 x 12	120 110 100	24½ 24½ 24	12½ 12 12	13/16 11/16 5/8	1 ½ ₁₆ 1	9/16 1/2 1/2	207/8 207/8 207/8	1 13/16 13/4 1 1 1/16	27½ 27 26½	.65 .65 .65	5.0 5.0 5.0
* B 24 24" WF 24 x 9	94 84 76	24½ 24½ 23½	9 9	3/4 1 1/16 9/16	1 7/8 13/16	½ ½ ½ 7/16	21% 21% 21% 21%	17/ ₁₆ 17/ ₁₆ 13/ ₈	257/ ₈ 253/ ₄ 255/ ₈	.50 .50 .50	5.0 5.0 5.0
*B 21B 21" WF 21 x 13	142 127 112	21½ 21¼ 21	13½ 13 13	15/16 13/16 11/16	1½ 1½ 1	1 1/16 9/16 9/16	17¾ 17¾ 17¾	17/8 113/16 13/4	25½ 25 24¾	.65 .65 .65	5.0 5.0 5.0
*B 21A 21" WF 21 x 9	96 82	21½ 20¾	9	13/16	1 ½6	9/16 1/2	18 18	15/8 19/16	23 22¾	.55 .55	5.0 5.0
* B 21 21" WF 21 x 81/4	73 68 62	21½ 21½ 21	81/4 81/4 81/4	5/8 9/16 1/2	13/16 3/4 11/16	1/2 7/16 3/8	185% 185% 185%	13/8 13/8 13/8	221/8 223/4 225/8	.50 .50 .50	5.0 5.0 5.0

^{*} These shapes have flange slope of 5 pct.

BJ&BS ANGLES PILING CAR & BULB

ZEES



				Flang	е		AX	IS X-X		AX	IS Y-Y	
Section Number and	Weight per Foot	Area of Section	Depth of Section	Width	Thick- ness	Web Thick- ness	I	S	r	I'	S'	r'
Nominal Size		Α	d	b	t	W						
	1b	in. ²	in.	in.	in.	in.	in.4	in. ³	in.	in.4	in.3	in.
*B 18B 18" WF 18 x 113/2	114 105 96	33.51 30.86 28.22	18.48 18.32 18.16	11.833 11.792 11.750	.991 .911 .831	.595 .554 .512	2033.8 1852.5 1674.7	220.1 202.2 184.4	7.79 7.75 7.70	255.6 231.0 206.8	43.2 39.2 35.2	2.76 2.73 2.71
* B 18A 18" WF 18 x 8¾	85 77 70 64	24.97 22.63 20.56 18.80	18.00	8.838 8.787 8.750 8.715	.911 .831 .751 .686	.526 .475 .438 .403	1429.9 1286.8 1153.9 1045.8	156.1 141.7 128.2 117.0	7.57 7.54 7.49 7.46	99.4 88.6 78.5 70.3	22.5 20.2 17.9 16.1	2.00 1.98 1.95 1.93
* B 18 18" WF 18 x 7½	60 55 50	17.64 16.19 14.71	18.12	7.558 7.532 7.500		.416 .390 .358	984.0 889.9 800.6	107.8 98.2 89.0	7.47 7.41 7.38	47.1 42.0 37.2	12.5 11.1 9.9	1.63 1.61 1.59
*B 16B 16" WF 16 x 11	96							166.1 151.3	6.93 6.87	207.2 185.2	35.9 32.2	2.71 2.67
* B 16 # 16″ WF 16 x 8½	6	20.8	6 16.16 0 16.00	8.543	3 .795 0 .715	5 .486	936.9	115.9	6.70	87.5 77.9 68.4 60.5		1.95 1.93 1.91 1.88
* B 16 16" W 16 x 7	4	0 14.7 5 13.2 0 11. 6 10.	24 16.15 77 16.0	7.03 0 7.00	9 .56	3 .34	6 583. 7 515.	3 72.4 5 64.4	4 6.64 4 6.62	30.5	8.7	1.54 1.52 1.50 1.45

^{*} These shapes have flange slope of 5 pct, and flange thicknesses shown are average thicknesses.

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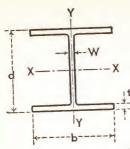
ZEES

INDEX

Approximate Dimensions for Detailing

		Depth		Flange		Web	Tangent		Diag-		
Section Number and Nominal	Weight per Foot	(Nom- inal) of Section	Width (Nom- inal)	Thick- ness (Nom- inal) at Toe	Thick- ness (Nom- inal) at Root	Thick- ness (Nom- inal)	Web (Nom- inal)	Dis- tance (Nom- inal)	onal Dimen- sion (Nom- inal)	Radius of Fillet (Root)	Slope Inside Flange
Size		ď	b′	ť	t"	W'	T	T'	D	R	
	lb	in.	in.	in.	in.	in.	in.	in.	in.	in.	pct
*n ton	444	4017	447/	7,	417	E/	151/	12/	00	60	5.0
*B 18B 18" WF	114 105	18½ 18¾	117/ ₈ 113/ ₄	7/8 3/4	1½ 1½	5/8 9/16	15½ 15½	1¾ 11½	22 217/ ₈	.60 .60	5.0
18 x 11¾	96	181/8	113/4	11/16	1	1/2	151/8	15/8	2134	.60	5.0
*B 18A	85	18%	87/8	13/16	1	9/16	15%	11/2	20%	.50	5.0
18" WF	77	181/8	83/4	3/4	15/16	1/2	153/8	17/16	201/8	.50	5.0
18 x 8¾	70 64	18 177/8	8¾ 8¾	5/8 9/16	7/8 13/16	7/16 7/16	15% 15%	1% 1%	20 20	.50 .50	5.0 5.0
	04	17/8	0%	716	1916	716	1378	178	20	.00	0.0
*B 18	60	181/4	71/2	5/8	13/16	7/16	157/8	13/16	197/8	.40	5.0
18" WF	55	181/8	71/2	9/16	3/4	3/8	157/8	11/8	195%	.40	5.0
18 x 7½	50	18	71/2	1/2	1 1/16	3/8	157/8	11/8	191/2	.40	5.0
*B 16B	96	163%	11½	3/4	1	9/16	131/8	111/16	20	.60	5.0
16" WF 16 x 11½	88	161/8	11½	5/8	15/16	1/2	131/8	15%	197/8	.60	5.0
*B 16A	78	16%	85%	3/4	1	9/16	13%	1½	181/2	.50	5.0
16" WF	71	161/8	81/2	1 1/16	7/8	1/2	13%	17/16	181/4	.50	5.0 5.0
16 x 8½	64 58	16 157/8	81/2	5/8 9/16	13/16 3/4	7/16 7/16	13%	13/8 13/8	18½ 18	.50 .50	5.0
	30	10/8	0/2	716	/4	/16	.078	170			
*B 16	50	161/4	71/8	9/16	1 1/16	3/8	14	11/8	173/4	.40	5.0
16" WF	45 40	16½ 16	7	1/2	5/8 9/16	3/8 5/16	14	1½ 1½	175/ ₈	.40 .40	5.0 5.0
16 x 7	36	157/8	7	7/16 3/8	1/2	5/16	14	11/16	173/8	.40	5.0

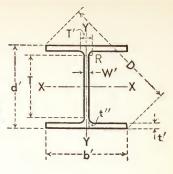
^{*} These shapes have flange slope of 5 pct.



Theoretical Dimensions and Properties for Designing

				Flange	9		AX	IS X-X		A	(IS Y-Y	
Section Number and	Weight per Foot	Area of Section	Depth of Section	Width	Thick- ness	Web Thick- ness	I	S	r	I'	S'	r'
Nominal Size		Α	d	b	t	W						
	lb	in. ²	in.	in.	in.	in.	in.4	in.8	in.	in.4	in.3	in.
	426 398	125.25 116.98		16.695 16.590	3.033 2.843	1.875 1.770	6610.3 6013.7	707.4 656.9		2359.5 2169.7	282.7 261.6	4.34 4.31
	370 342	108.78 100.59	17.94 17.56	16.475 16.365	2.658 2.468	1.655 1.545	5454.2 4911.5	608.1 559.4		1986.0 1806.9		4.27 4.24
	314 287	92.30 84.37	17.19	16.235 16.130	2.283 2.093	1.415 1.310	4399.4 3912.1	511.9 465.5	6.90 6.81	1631.4 1466.5		4.20 4.17
B14E 14" WF	264 246 237		16.50 16.25 16.12	16.025 15.945 15.910	1.938 1.813 1.748	1.205 1.125 1.090	3526.0 3228.9 3080.9	427.4 397.4 382.2	6.74 6.68 6.65	1331.2 1226.6 1174.8	153.9	4.14 4.12 4.11
14 x 16	228 219 211 202	64.3 62.0		15.865 15.825 15.800 15.750	1.688 1.623 1.563 1.503	1.045 1.005 .980 .930	2942.4 2798.2 2671.4 2538.8	367.8 352.6 339.2 324.9	6.62 6.59 6.56 6.54	1124.8 1073.2 1028.6 979.7	135.6 130.2	4.10 4.08 4.07 4.06
	193 184 176	54.0	3 15.25	15.640	1.438 1.378 1.313 1.248	.840	2149.6	310.0 295.8 281.9 267.3	6.51 6.49 6.45 6.42	930.1 882.7 837.9 790.2	107.1	4.05 4.04 4.05 4.05
25.5	158 150 149	0 44.0	17 15.00 08 14.88 85 14.75	15.515	1.128	.695	1786.9	240.2	6.40 6.37 6.32	745.0 702.5 660.	90.6	3.9
14" WF Column Core		0 94.	12 16.81	16.710	2.09	3 1.890	4141.7	492.8	6.63	1635.	1 195.7	4.1

All sections shown on this page have parallel-faced flanges.



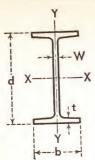
Approximate Dimensions for Detailing

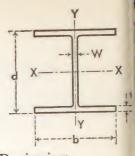
				Flange			Tangent		Disco		
Section Number and Nominal	Weight per Foot	Depth (Nom- inal) of Section	Width (Nom- inal)	Thick- ness (Nom- inal) at Toe	Thick- ness (Nom- inal) at Root	Web Thick- ness (Nom- inal)	Web (Nom- inal)	Dis- tance (Nom- inal)	Diag- onal Dimen- sion (Nom- inal)	Radius of Fillet (Root)	Slope Inside Flange
Size		ď′	b'	ť′	t"	W'	T	T'	D	R	
	lb	in.	in.	in.	in.	in.	in.	in.	in.	in.	pct
	426 398	18¾ 18¼	16¾ 16%	3½6 213/16	3½6 213/16	17/ ₈ 113/ ₁₆	11% 11%	3½6 3	25½ 24¾	.60 .60	0
	370	18	161/2	211/16	211/16	111/16	11%	27/8	24%	.60	0
	342	171/2	16%	27/16	27/16	19/16	113/8	23/4	24	.60	0
	314 287	17½ 16¾	161/4 161/8	25/16 21/16	25/16 21/16	17/ ₁₆ 15/ ₁₆	11% 11%	25/8 21/2	23¾ 23¾	.60 .60	0
	264	161/2	16	115/16	115/16	11/4	11%	23/8	23	.60	0
	246	161/4	16	113/16	113/16	11/8	113/8	25/16	227/8	.60	0
B 14E	237	161/8	157/8	13/4	13/4	11/8	11%	25/16	22¾	.60	0
14" WF											
14 x 16	228	16	157/8	111/16	111/16	1 1/16	113/8	21/4 23/16	225/ ₈ 221/ ₂	.60 .60	0
	219	157/ ₈ 153/ ₄	157/ ₈ 153/ ₄	15/8 19/16	19/16	1	113/8	23/16	223/8	.60	0
	202	15%	153/4	11/2	11/2	15/16	113/8	21/8	221/4	.60	0
	193	151/2	15¾	17/16	17/16	7/8	113/8	21/16	221/8	.60	0
	184	15%	15%	13/8	13/8	7/8	113/8	2	22 217/8	.60	0
	176 167	15½ 15½	15% 15%	15/16	15/16 11/4	13/16	11%	2	21%	.60	0
	10.	1078	10/8	1/4	174	710	, ,				
	158	15	151/2	13/16	13/16	3/4	113/8	115/16	215/8	.60	0
	150	147/8	151/2	11/8	11/8	1 1/16	113/8	17/8	211/2	.60	0
D 145	142	143/4	151/2	11/16	11/16	1 1/16	11%	17/8	211/2	.60	0
B 14F 14" WF Column	320	163/4	16¾	21/16	21/16	17/8	113%	31/16	23¾	.60	0
Core					1			1			

All sections shown on this page have parallel-faced flanges.

BJ&BS ANGLES PILING CAR & BULB CAR

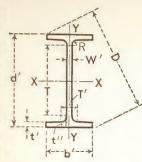
ZEES





				Flang	е		AX	IS X-X		AX	IS Y-Y	
Section Number and Nominal	Weight per Foot	Area of Section	Depth of Section	Width	Thick- ness	Web Thick- ness	I	S	r	I'	S'	r'
Size		Α	d	b	t	W				1.4	in. ⁸	in.
	lb	in. ²	in.	in.	in.	in.	in.4	in.3	in.	in.4	In.º	{{II.
				4.4.740	1.063	.660	1593.0	216.0	6.31	567.7	77.0	3.7
	136	39.98	14.75	14.740	.998	.610	1476.7	202.0	6.29	527.6	71.8	3.7
	127	37.33	14.50	14.650	.938	.570	1373.1	189.4	6.26	491.8	67.1	3.7
B 14D 14" WF	119	32.65	14.37	14.620	.873	.540	1266.5	176.3	6.23	454.9	62.2	3.7
	103	30.26	14.25	14.575	.813	.495	1165.8	163.6	6.21	419.7	57.6	3.7
14 x 14½	95	27.94	14.12	14.545	.748	.465	1063.5	150.6	6.17	383.7	52.8	3.7
	87	25.56	14.00	14.500	.688	.420	966.9	138.1	6.15	349.7	48.2	3.7
											07.5	
B 14C	84	24.71	14.18	12.023	.778	.451	928.4	130.9	6.13	225.5	37.5 34.5	3.0
14" WF 14 x 12	78	22.94	14.06	12.000	.718	.428	851.2	121.1	6.09	200.9	57.5	5.
	7.4	01.76	14.19	10.072	.783	.450	796.8	112.3	6.05	133.5	26.5	2.
B 14B	74	21.76			.718	.418	724.1	103.0	6.02	121.2	24.1	2.
14" WF 14 x 10	68 61	17.94		10.000	.643	.378	641.5	92.2	5.98	107.3	21.5	2.
									5.00	57.5	14.3	1.
B 14A	53	15.59	9 13.94	8.062			542.1	77.8	5.90	51.3	12.8	1.
14" WF	48	14.1	1 13.81				484.9	70.2	5.82	45.1	11.3	1.
14 x 8	43	12.6	5 13.68	8.000	.528	.308	423.0	02.7	O.O.			
				0.77	E 10	.313	385.3	54.6	5.87	24.6	7.3	1
*B 14	38								5.83	21.3	6.3	1
14" WF	34								5.73	17.5	5.2	1
14 x 63/	4 30	8.8	1 13.80	0.73	,,,,,,,	12.0						

^{*}These shapes have flange slope of 5 pct, and flange thicknesses shown are average thicknesses, All other sections shown on this page have parallel-faced flanges.

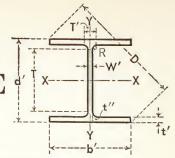


3.73

171

3 46 1

BETHLEHEM WIDE-FLANGE SHAPES



Approximate Dimensions for Detailing

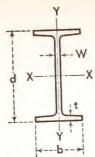
		Depth		Flange		147.1	Tangent		Diag-		
Section Number and Nominal	Weight per Foot	(Nom- inal) of Section	Width (Nom- inal)	Thick- ness (Nom- inal) at Toe	Thick- ness (Nom- inal) at Root	Web Thick- ness (Nom- inal)	Web (Nom- inal)	Dis- tance (Nom- inal)	onal Dimen- sion (Nom- inal)	Radius of Fillet (Root)	Slope Inside Flange
Size		ď	b'	ť	t"	W'	T	T'	D	R	
-	lb	in.	in.	in.	in.	in.	in.	in.	in.	in.	pct
B 14D 14" WF 14 x 14½	136 127 119 111 103 95 87	14¾ 14½ 14½ 14¾ 14¼ 14½	1434 1434 1456 1458 1458 141/2	1 ½6 1 15/16 7/8 13/16 3/4	1 ½6 1 15/16 7/8 13/16 3/4	1 1/16 5/8 9/16 9/16 1/2 1/2 7/16	113/8 113/8 113/8 113/8 113/8 113/8	17/8 113/16 13/4 13/4 111/16 111/16	207/8 203/4 205/8 201/2 201/4 201/4	.60 .60 .60 .60 .60	0 0 0 0 0 0
B 14C 14" WF 14 x 12	84 78	14½ 14	12 12	3/4 11/ ₁₆	3/4 11/16	7/16 7/16	113% 113%	15% 15%	185% 181⁄2	.60 .60	0
B 14B 14" WF 14 x 10	74 68 61	14½ 14 13½	10½ 10 10	13/16 11/16 5/8	13/16 11/16 5/8	7/16 7/16 3/8	11% 11% 11%	15/8 15/8 19/16	17½ 17¼ 17⅓ 17⅓	.60 .60 .60	0 0 0
B 14A 14″ WF 14 × 8	53 48 43	14 13¾ 135%	8 8 8	1 1/ ₁₆ 9/ ₁₆ 1/ ₂	1 ½6 9/16 ½	3/8 3/8 5/16	113/8 113/8 113/8	1% 1% 1½	16½ 16 15½	.60 .60 .60	0 0 0
* B 14 14" WF 14 x 63/4	38 34 30	14½ 14 13½	634 634 634	7/16 3/8 5/16	5/8 9/16 7/16	5/16 5/16 5/16	12½ 12½ 12½	1½6 1½6 1	15¾ 15⅓ 15½	.40 .40 .40	5.0 5.0 5.0

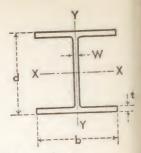
^{*} These shapes have flange slope of 5 pct. All other sections shown on this page have parallel-faced flanges.

TEES
CAR &
SHIP

BULB

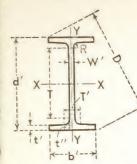
ZEES

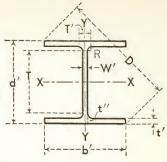




1			Flang	е		AX	IS X-X		AX	IS Y-Y	
Weight per Foot	Area of Section	Depth of Section	Width		Web Thick- ness	I	s	r	I'	S'	r'
	Α	d	b	t	W					. 2	in
lb	in.2	in.	in.	in.	in.	in.4	in.3	in.	in.4	in.°	in.
						4000 5	062.0	5.82	589 7	93.1	3.25
190	55.86	14.38	12.670						486.2	77.7	3.20
161	47.38	13.88							389.9	63.1	3.16
133	39.11							5.51	345.1	56.0	3.13
120	35.31							5.46	300.9	49.2	3.11
106	_							5.43	278.2	45.7	3.09
99								5.40	256.4	42.2	3.08
92			1			723.3	115.7	5.38	235.5	38.9	3.0
						663.0	107.1	5.34	216.4	35.8	3.0
			1	1		597.4	97.5	5.31	195.3		3.0
72 65			12.000	1		533.4	88.0	5.28	174.6	29.1	3.0
58 53							78.1 70.7	5.28 5.23	107.4	21.4	2.5
50	14.7	1 12.19	8.077					5.18	56.4	14.0	1.9
45	13.2							5.13	44.1	11.0	1.9
3	1 9.1	2 12.0	9 6.52	.46	5 .26	5 238.4	39.4	5.11	19.8	6.1	1.4
/2 2	7 7.9	97 11.9	6.50	.40	.21						
	190 161 133 120 106 99 92 85 79 72 65	Per Foot Section A	Tool Section Section A d	Weight Per Foot Area of Section Depth of Section Width A d b 1b in.2 in. 190 55.86 14.38 12.670 161 47.38 13.88 12.515 133 39.11 13.38 12.320 106 31.19 12.88 12.230 99 29.09 12.75 12.190 92 27.06 12.62 12.155 85 24.98 12.50 12.105 79 23.22 12.38 12.080 72 21.16 12.25 12.040 65 19.11 12.12 12.000 58 17.06 12.19 10.014 53 15.59 12.06 8.042 40 11.77 11.94 8.000 36 10.59 12.24 6.568 31 9.12 12.09 6.528 31 9.12 12.09 6.528 <td>Weight Per Foot Area of Section Depth of Section Width Thick-ness A d b t 1b in.² in. in. 190 55.86 14.38 12.670 1.736 161 47.38 13.88 12.515 1.486 133 39.11 13.38 12.365 1.236 120 35.31 13.12 12.320 1.106 106 31.19 12.88 12.230 .986 99 29.09 12.75 12.190 .921 92 27.06 12.62 12.155 .856 79 23.22 12.38 12.080 .736 72 21.16 12.25 12.040 .671 65 19.11 12.12 12.000 .606 58 17.06 12.19 10.014 .641 53 15.59 12.06 10.000 .576 45 13.24 12.06 8.042<td>Weight Per Foot Area of Section Depth of Section Width Thickness Web Thickness A d b t W 1b in.2 in. in. in. in. 190 55.86 14.38 12.670 1.736 1.060 161 47.38 13.88 12.515 1.486 .905 133 39.11 13.38 12.365 1.236 .755 120 35.31 13.12 12.320 1.106 .710 106 31.19 12.88 12.230 .986 .620 99 29.09 12.75 12.190 .921 .580 92 27.06 12.62 12.155 .856 .545 85 24.98 12.50 12.105 .796 .495 79 23.22 12.38 12.080 .736 .470 65 19.11 12.12 12.000 .606 .390 58 17.0</td><td>Weight per Foot Area of Section Depth of Section Width Thick-ness Web Thick-ness I Ib in.² in. in.</td><td> Neight Proof Section Width Of Section Inc.</td><td> Neight Area of Section Section Width Thickness I S r </td><td> Neight Foot Section Section </td><td> Neight Foot Area of Section Section Width of Section Width o</td></td>	Weight Per Foot Area of Section Depth of Section Width Thick-ness A d b t 1b in.² in. in. 190 55.86 14.38 12.670 1.736 161 47.38 13.88 12.515 1.486 133 39.11 13.38 12.365 1.236 120 35.31 13.12 12.320 1.106 106 31.19 12.88 12.230 .986 99 29.09 12.75 12.190 .921 92 27.06 12.62 12.155 .856 79 23.22 12.38 12.080 .736 72 21.16 12.25 12.040 .671 65 19.11 12.12 12.000 .606 58 17.06 12.19 10.014 .641 53 15.59 12.06 10.000 .576 45 13.24 12.06 8.042 <td>Weight Per Foot Area of Section Depth of Section Width Thickness Web Thickness A d b t W 1b in.2 in. in. in. in. 190 55.86 14.38 12.670 1.736 1.060 161 47.38 13.88 12.515 1.486 .905 133 39.11 13.38 12.365 1.236 .755 120 35.31 13.12 12.320 1.106 .710 106 31.19 12.88 12.230 .986 .620 99 29.09 12.75 12.190 .921 .580 92 27.06 12.62 12.155 .856 .545 85 24.98 12.50 12.105 .796 .495 79 23.22 12.38 12.080 .736 .470 65 19.11 12.12 12.000 .606 .390 58 17.0</td> <td>Weight per Foot Area of Section Depth of Section Width Thick-ness Web Thick-ness I Ib in.² in. in.</td> <td> Neight Proof Section Width Of Section Inc.</td> <td> Neight Area of Section Section Width Thickness I S r </td> <td> Neight Foot Section Section </td> <td> Neight Foot Area of Section Section Width of Section Width o</td>	Weight Per Foot Area of Section Depth of Section Width Thickness Web Thickness A d b t W 1b in.2 in. in. in. in. 190 55.86 14.38 12.670 1.736 1.060 161 47.38 13.88 12.515 1.486 .905 133 39.11 13.38 12.365 1.236 .755 120 35.31 13.12 12.320 1.106 .710 106 31.19 12.88 12.230 .986 .620 99 29.09 12.75 12.190 .921 .580 92 27.06 12.62 12.155 .856 .545 85 24.98 12.50 12.105 .796 .495 79 23.22 12.38 12.080 .736 .470 65 19.11 12.12 12.000 .606 .390 58 17.0	Weight per Foot Area of Section Depth of Section Width Thick-ness Web Thick-ness I Ib in.² in. in.	Neight Proof Section Width Of Section Inc.	Neight Area of Section Section Width Thickness I S r	Neight Foot Section Section	Neight Foot Area of Section Section Width of Section Width o

^{*} These shapes have flange slope of 5 pct, and flange thicknesses shown are average thicknesses. All other sections shown on this page have parallel-faced flanges.





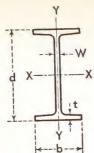
Approximate Dimensions for Detailing

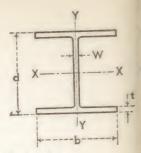
			Donth		Flange		Web	Tangent		Diag-		
	Section Number and Nominal	Weight per Foot	Depth (Nom- inal) of Section	Width (Nom- inal)	Thick- ness (Nom- inal) at Toe	Thick- ness (Nom- inal) at Root	Thick- ness (Nom- inal)	Web (Nom- inal)	Dis- tance (Nom- inal)	onal Dimen- sion (Nom- inal)	Radius of Fillet (Root)	Slope Inside Flange
	Size		ď′	b'	t'	t"	W′	T	T'	D	R	
		lb	in.	in.	in.	in.	in.	in.	in.	in.	in.	pct
,		190	143/8	125%	13/4	13/4	11/16	93/4	21/4	191/4	.60	0
		161	137/8	121/2	11/2	11/2	15/16	93/4	21/8	183/4	.60	0
		133	13%	12%	11/4	11/4	3/4	93/4	1 15/16	181/4	.60	0
		120	131/8	123/8	11/8	11/8	3/4	93/4	115/16	18	.60	0
	B 12C	106	127/8	121/4	1	1	5/8	93/4	113/16	177/8	.60	0
	12" WF	99	123/4	121/4	15/16	15/16	5/8	93/4	13/4	173/4	.60	0
1	12 x 12	92	125%	121/8	7/8	7/8	9/16	93/4	13/4	171/2	.60	0
		85	121/2	121/8	13/16	13/16	1/2	93/4	111/16	171/2	.60	0
1		79	123/8	121/8	3/4	3/4	1/2	93/4	111/16	173/8	.60	0
3		72	121/4	12	1 1/16	1 1/16	7/16	93/4	15/8	171/4	.60	0
		65	121/8	12	5/8	5/8	3/8	93/4	19/16	171/8	.60	0
-	B 12B	58	121/4	10	5/8	5/8	3/8	93/4	19/16	157/8	.60	0
	12" WF	53	12/4	10	9/16	9/16	3/8	93/4	19/16	15%	.60	0
	12 x 10				710	/10	,,,	1	7.0	, ,		
											00	
	B 12A	50	121/4	81/8	5/8	5/8	3/8	93/4	1%16	145/8	.60	0
	12" WF	45	12	8	9/16	9/16	3/8	93/4	19/16	141/2	.60	0
	12 x 8	40	12	8	1/2	1/2	5/16	93/4	11/2	143/8	.60	0
	*B 12	36	121/4	65%	7/16	5/8	5/16	103%	1	14	.35	5.0
	12" WF	31	121/8	61/2	3/8	9/16	1/4	103/8	15/16	133/4	.35	5.0
3	12 x 6½	27	12	61/2	5/16	1/2	1/4	10%	15/16	135/8	.35	5.0
3	12 x 0/2	21	12	0/2	716	/2	/4	1078	/10	1078		
		1		1						1		

* These shapes have flange slope of 5 pct.
All other sections shown on this page have parallel-faced flanges.

WF&BL BJ&BS ANGLES PILING CAR & SHIP BULB

ZEES

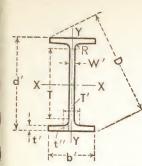


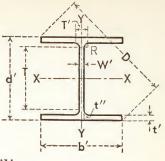


				Flang	18		A	(IS X-X		AX	(IS Y-Y	
Section Number and Nominal	Weight per Foot	Area of Section	Depth of Section	Width	Thick- ness	Web Thick- ness	I	s	r	I'	S'	т'
Size		Α	d	ь	t	W				-		
	lb	in. ²	in.	in.	in.	in.	in.4	in.8	in.	in.4	in.8	in.
					4 0 40	755	7107	126.3	4.67	235.4	45.2	2.67
	112	32.92	11.38	10.415	1.248	.755	718.7 625.0	112.4	4.61	206.6	39.9	2.65
	100	29.43	11.12	10.345	1.118	.685	542.4	99.7	4.55	180.6	35.2	2.63
	89	26.19	10.88	10.275	.998	.615 .535	457.2	86.1	4.49	153.4	30.1	2.60
B 10B	77	22.67	10.62	10.195	.868		420.7	80.1	4.46	141.8	27.9	2.59
10" WF	72	21.18	10.50	10.170	.808	.510	382.5	73.7	4.44	129.2	25.5	2.58
10 x 10	66	19.41	10.38	10.117	.748	.457	343.7	67.1	4.41	116.5	23.1	2.57
	60	17.66	10.25	10.075	.683		305.7	60.4	4.39	103.9	20.7	2.56
	54	15.88	10.12	10.028	.618	.368	272.9	54.6	4.35	93.0	18.6	2.54
	49	14.40	10.00	10.000	.558	.340	212.5	01.0	1100			
		10.04	10.10	8.022	.618	.350	248.6	49.1	4.33	53.2	13.3	2.00
B 10A	45	13.24		7.990	.528	.318	209.7	42.2	4.27	44.9	11.2	1.98
10" WF	39	11.48		7.964	.433	.292	170.9	35.0	4.20	36.5	9.2	1.94
10 x 8	33	9.71	9.75	7.504	.100							
		0.50	10.00	5.799	.500	.289	157.3	30.8	4.29	15.2	5.2	1.34
*B 10	29	8.53	1			.252	133.2	26.4	4.26	12.7	4.4	1.31
10" WF	25	7.35				.240	106.3	21.5	4.14	9.7	3.4	1.25
10 x 5¾	21	6.19	9.90	3.730	.0.10							
	-	10.70	9.00	8.287	.933	.575	271.8	60.4	3.71	88.6	21.4	2.12
	67	19.70			1		227.3	52.0	3.65	74.9	18.2	2.10
B 8B	58						183.7	43.2	3.61	60.9	15.0	2.08
8" WF	48						146.3	35.5	3.53	49.0	12.1	2.04
8 x 8	40	1	_				126.5	31.1	3.50	42.5	10.6	2.03
0 × 0	35							27.4	3.47	37.0	9.2	2.01
							07.0	04.2	3.45	21.6	6.6	1.62
B 8A	28	8.2	3 8.06	6.540	1				1			1.6
8" WF	24		6 7.93	6.500	.398	.245	82.5	20.8	3.42	10.2		
8 x 61/2									0.50	0.50	3.2	1.2
*B 8	20	5.8	8 8.1	4 5.26	37	.248						
8" WF	17				1	.230	56.4	14.1	3.36	6.72	2.0	1.1
8 x 51/4		0.0	,0.0									

^{*}These shapes have flange slope of 5 pct, and flange thicknesses shown are average thicknesses.

All other sections shown on this page have parallel-faced flanges.





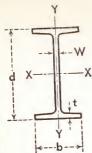
Approximate Dimensions for Detailing

			Depth		Flange		146-1	Tangent		Diag-		
	Section Number and Nominal	Weight per Foot	(Nom- inal) of Section	Width (Nom- inal)	Thick- ness (Nom- inal) at Toe	Thick- ness (Nom- inal) at Root	Web Thick- ness (Nom- inal)	Web (Nom- inal)	Dis- tance (Nom- inal)	onal Dimen- sion (Nom- inal)	Radius of Fillet (Root)	Slope Inside Flange
	Size		ď′	b'	t'	t"	W'	T	T'	D	R	
		lb	in.	in.	in.	in.	in.	in.	in.	in.	in.	pct
		112	113/8	103/8	11/4	11/4	3/4	77/8	13/4	15½	.50	0
		100	111/8	103/8	11/8	11/8	11/16	77/8	111/16	151/4	.50	0
		89	107/8	101/4	1	1	5/8	77/8	1%	15	.50	0
	B 10B	77	10%	101/4	7/8	7⁄8	9/16	77/8	19/16	143/4	.50	0
	10" WF	72	101/2	101/8	13/16	13/16	1/2	77/8	11/2	145/8	.50	0
	10 x 10	66	10%	101/8	3/4	3/4	7/16	77/8	17/16	141/2	.50	0
		60 54	101/4	101/8	1 1/16	1 1/16	7/16	77/8	17/16	143/8	.50	0
		49	101/8	10 10	5/8	5/8	3/8	77/8	1%	141/4	.50	0
		49	10	10	9/16	%16	3/8	77/8	15/16	141/8	.50	U
	B 10A	45	101/8	8	5/8	5/8	3/8	77/8	1%	13	.50	0
	10" WF	39	10	8	1/2	1/2	5/16	77/8	15/16	127/8	.50	0
	10 x 8	33	93/4	8	7/16	7/16	5/16	77/8	15/16	125/8	.50	0
	*B 10	29	101/4	53/4	7/16	9/16	5/16	81/2	7/8	113/4	.30	5.0
	10" WF	25	101/8	53/4	3/8	1/2	1/4	81/2	13/16	115%	.30	5.0
	10 x 5¾	21	97/8	5¾	1/4	7/16	1/4	81/2	13/16	111/2	.30	5.0
		67		017	15/	15/	0/	02/	12/	101/	40	0
		67 58	9 83/4	81/4	15/16	15/16	%16	63/8	13/8	121/4	.40 .40	0
	B 8B	48	81/2	81/ ₄ 81/ ₈	13/16	13/16	½ 7/16	63/8 63/8	15/ ₁₆ 13/ ₁₆	111/8	.40	0
•	8" WF	40	81/4	81/8	9/16	9/16	716 3/8	63/8	13/16	115%	.40	0
	8 x 8	35	81/8	8	1/2	1/2	5/16	63/8	11/8	111/2	.40	0
		31	8	8	7/16	7/16	5/16	63/8	11/16	113%	.40	0
	B 8A											
3	8" WF	28	8	61/2	7/16	7/16	5/16	63/8	11/16	101/2	.40	0
1	8 x 6½	24	77/8	6½	3/8	3/8	1/4	6%	1 1/16	101/4	.40	0
,	*B 8	20	01/	E1/	5/	7/	1/	63/	13/	93/4	.30	5.0
1	8" WF	20	81/8	5!/4 5!/4	5/16 1/4	7/16 3/8	1/4	634	13/16 13/16	9%	.30	5.0
3	8 x 51/4	17	0	3/4	74	78	74	074	. 716	378	.00	0.0
		1	1									

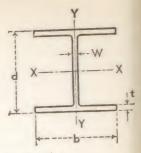
^{*} These shapes have flange slope of 5 pct.
All other sections shown on this page have parallel-faced flanges.

WF&BL BJ&BS ANGLES PILING TEES CAR & SHIP BULB CAR

ZEES

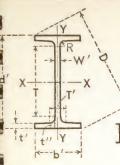


BETHLEHEM LIGHT BEAMS LIGHT COLUMNS

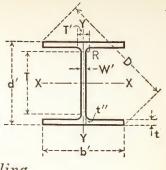


Weight per Foot	Area of Section	Depth of Section			Web Thick-						
			Width	Thick- ness	ness	I	S	r	I'	S'	r'
	Α	d	b	t	W					. 2	in.
lb	in. ²	in.	in.	in.	in.	in.4	in.3	in.	in.4	in.3	111.
22 19 16½	6.47 5.62 4.86	12.31 12.16 12.00	4.030 4.010 4.000	.424 .349 .269	.260 .240 .230	155.7 130.1 105.3	25.3 21.4 17.5	4.91 4.81 4.65	4.55 3.67 2.79	2.26 1.83 1.39	.84 .81 .76
19 17 15	5.61 4.98 4.40	10.25 10.12 10.00	4.020 4.010 4.000	.394 .329 .269	.250 .240 .230	96.2 81.8 68.8	18.8 16.2 13.8	4.14 4.05 3.95	4.19 3.45 2.79	2.08 1.72 1.39	.86 .83 .80
15 13	4.43 3.83	8.12 8.00	4.015 4.000	.314	.245	48.0 39.5	11.8	3.29 3.21	3.30 2.62	1.65	.86
16 12		1	4.030 4.000	.404 .279	.260	31.7 21.7	10.1 7.24	2.59 2.48	4.32 2.89	2.14	.96
25 20 15.5	5.90	6.20	6.018	.367	.258	53.5 41.7 30.3	16.8 13.4 10.1	2.69 2.66 2.56	17.1 13.3 9.69	5.6 4.4 3.2	1.5 1.5 1.4
18.5								2.16 2.13	8.89 7.51	3.54	1.2
	19 16½ 19 17 15 15 13 16 12 25 20 15.5	19 5.62 16½ 4.86 19 5.61 17 4.98 15 4.40 15 4.43 13 3.83 16 4.72 12 3.53 25 7.37 20 5.90 15.5 4.62 18.5 5.48	19	19 5.62 12.16 4.010 16½ 4.86 12.00 4.000 19 5.61 10.25 4.020 17 4.98 10.12 4.010 15 4.40 10.00 4.000 15 4.43 8.12 4.015 13 3.83 8.00 4.000 16 4.72 6.25 4.030 12 3.53 6.00 4.000 25 7.37 6.37 6.080 20 5.90 6.20 6.018 15.5 4.62 6.00 6.000 18.5 5.45 5.12 5.025	19 5.62 12.16 4.010 .349 16½ 4.86 12.00 4.000 .269 19 5.61 10.25 4.020 .394 17 4.98 10.12 4.010 .329 15 4.40 10.00 4.000 .269 15 4.43 8.12 4.015 .314 13 3.83 8.00 4.000 .254 16 4.72 6.25 4.030 .404 12 3.53 6.00 4.000 .279 25 7.37 6.37 6.080 .456 20 5.90 6.20 6.018 .367 15.5 4.62 6.00 6.000 .269 18.5 5.45 5.12 5.025 .420 18.5 5.45 5.12 5.025 .420 18.5 5.45 5.12 5.025 .420 18.5 5.45 5.12 5.025 .420 18.5 5.45 5.12 5.025 .420	19 5.62 12.16 4.010 .349 .240 19/2 4.86 12.00 4.000 .269 .230 19 5.61 10.25 4.020 .394 .250 17 4.98 10.12 4.010 .329 .240 15 4.40 10.00 4.000 .269 .230 15 4.43 8.12 4.015 .314 .245 13 3.83 8.00 4.000 .254 .230 16 4.72 6.25 4.030 .404 .260 12 3.53 6.00 4.000 .279 .230 25 7.37 6.37 6.080 .456 .320 15.5 4.62 6.00 6.018 .367 .258 15.5 5.45 5.12 5.025 .420 .265 18.5 5.45 5.12 5.025 .420 .265 260 240	22 6.47 12.31 4.030 3.49 .240 130.1 19 5.61 12.00 4.000 .269 .230 105.3 19 5.61 10.25 4.020 .394 .250 96.2 17 4.98 10.12 4.010 .329 .240 81.8 15 4.43 8.12 4.015 .314 .245 48.0 13 3.83 8.00 4.000 .254 .230 39.5 16 4.72 6.25 4.030 .404 .260 31.7 12 3.53 6.00 4.000 .279 .230 21.7 25 7.37 6.37 6.080 .456 .320 30.3 15.5 4.62 6.00 6.018 .367 .258 41.7 15.5 5.45 5.12 5.025 .420 .265 25.4 18.5 5.45 5.12 5.025 .420 .265 25.4 18.5 5.45 5.12 5.025 .420 .265 25.4 240 21.3	22 6.47 12.31 4.030 .424 130.1 21.4 19 5.62 12.16 4.010 .349 .240 130.1 17.5 19 5.61 10.25 4.020 .394 .250 96.2 18.8 17 4.98 10.12 4.010 .329 .240 81.8 16.2 15 4.40 10.00 4.000 .269 .230 68.8 13.8 15 4.43 8.12 4.015 .314 .245 48.0 11.8 13 3.83 8.00 4.000 .254 .230 39.5 9.88 16 4.72 6.25 4.030 .404 .260 31.7 10.1 12 3.53 6.00 4.000 .279 .230 21.7 7.24 25 7.37 6.37 6.080 .456 .320 53.5 16.8 20 5.90 6.20 6.018 .367 .258 41.7 13.4 15.5 4.62 6.00 6.000 .265 .254 9.94 18.5 5.45 5.12 5.025 .420 .265 25.4 9.94	22 6.47 12.31 4.030 .424 .200 130.1 21.4 4.81 19 5.62 12.16 4.010 .269 .230 105.3 17.5 4.65 19 5.61 10.25 4.020 .394 .250 96.2 18.8 4.14 17 4.98 10.12 4.010 .329 .240 81.8 16.2 4.05 15 4.40 10.00 4.000 .269 .230 68.8 13.8 3.95 15 4.43 8.12 4.015 .314 .245 48.0 11.8 3.29 13 3.83 8.00 4.000 .254 .230 39.5 9.88 3.21 16 4.72 6.25 4.030 .404 .260 31.7 10.1 2.59 12 3.53 6.00 4.000 .279 .230 31.7 10.1 2.59 25 7.37 6.37 6.080 .456 .320 53.5 16.8 2.69 20 5.90	22 6.47 12.31 4.030 .424 .260 130.1 21.4 4.81 3.67 19 5.62 12.16 4.010 .349 .240 130.1 21.4 4.81 3.67 19 5.61 10.25 4.020 .394 .250 96.2 18.8 4.14 4.19 17 4.98 10.12 4.010 .329 .240 81.8 16.2 4.05 3.45 15 4.43 8.12 4.015 .314 .245 48.0 11.8 3.29 3.30 13 3.83 8.00 4.000 .254 .230 39.5 9.88 3.21 2.62 16 4.72 6.25 4.030 .404 .260 31.7 10.1 2.59 4.32 12 3.53 6.00 4.000 .279 .230 31.7 10.1 2.59 4.32 25 7.37 6.37 6.080 .456 .320 53.5 16.8 2.69 17.1 20 5.90 6.20	22 6.47 12.31 4.030 .424 .260 130.1 21.4 4.81 3.67 1.83 19 5.62 12.16 4.010 .349 .240 130.1 21.4 4.81 3.67 1.83 19 5.61 10.25 4.020 .394 .250 96.2 18.8 4.14 4.19 2.08 17 4.98 10.12 4.010 .329 .240 81.8 16.2 4.05 3.45 1.72 15 4.43 8.12 4.015 .314 .245 48.0 11.8 3.29 3.30 1.65 13 3.83 8.00 4.000 .254 .230 39.5 9.88 3.21 2.62 1.31 16 4.72 6.25 4.030 .404 .260 31.7 10.1 2.59 4.32 2.14 12 3.53 6.00 4.000 .279 .230 53.5 16.8 2.69 17.1 5.6 12 7.37 6.25 6.08 6.018 .367

[†] These shapes have flange slope of 2 pct, and flange thicknesses shown are average thicknesses. All other sections shown on this page have parallel-faced flanges.



BETHLEHEM LIGHT BEAMS LIGHT COLUMNS



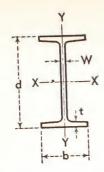
Approximate Dimensions for Detailing

			Depth		Flange		Web	Tangent	Б.	Diag-		
	Section Number and Nominal	Weight per Foot	(Nom- inal) of Section	Width (Nom- inal)	Thick- ness (Nom- inal) at Toe	Thick- ness (Nom- inal) at Root	Thick- ness (Nom- inal)	Web (Nom- inal)	Dis- tance (Nom- inal)	onal Dimen- sion (Nom- inal)	Radius of Fillet (Root)	Slope Inside Flange
-	Size		ď′	b'	ť	t"	W′	T	T'	D	R	
		Ib	in.	in.	in.	in.	in.	in.	in.	in.	in.	pct
	†B 12L	00	101/	4	2/	-,		4007	7.	10	00	2.0
	12" BL	22 19	121/4	4	3/8 5/16	7/16 3/8	1/4 1/4	103/4	7/8 13/16	13 12¾	.30 .30	2.0
	12 x 4	161/2	12	4	1/4	5/16	1/4	1034	13/16	125/8	.30	2.0
	†B 10L	19	101/4	4	3/8	7/16	1/4	87/8	13/16	11	.30	2.0
	10" BL 10 x 4	17	101/8	4	5/16	3/8	1/4	87/8	13/16	107/8	.30	2.0
	10 X 4	15	10	4	1/4	5/16	1/4	87/8	13/16	10¾	.30	2.0
	† B 8L 8″ BL 8 x 4	15 13	8½ 8	4 4	5/16 1/4	⁵ /16 1/4	1/4 1/4	67/ ₈ 67/ ₈	¹³ / ₁₆	9	.30 .30	2.0 2.0
I	†B 6L	16	61/4	4	3/8	7/16	1/4	47/8	3/4	73%	.25	2.0
	6" BL 6 x 4	12	6	4	78 1/4	⁵ /16	1/4	47/8	%4 3/4	71/4	.25	2.0
-	6 X 4					,,,,						
- care	B 6	25	6%	6	1/2	1/2	5/16	47/8	15/16	87/8	.30	0
	6" WF	20	61/4	6	3/8	3/8	1/4	47/8	7/8	85/8	.30	0
	6 x 6	15.5	6	6	1/4	1/4	1/4	47/8	13/16	81/2	.30	0
	B 5											
1	5" WF	18.5	51/8	5	7/16	7/16	1/4	311/16	7/8	71/8	.30	0
-	5 x 5	16	5	5	3/8	3/8	1/4	311/16	13/16	7	.30	0
		1	1					1 1			,	

† These shapes have flange slope of 2 pct. All other sections shown on this page have parallel-faced flanges.

BJ&BS ANGLES PILING SHIP BULB CAR

ZEES



BETHLEHEM JOISTS and STANCHIONS

				Flang	Θ Θ		AX	IS X-X		AX	IS Y-Y	
Section Number and Nominal Size	Weight per Foot	Area of Section	Depth of Section	Width	Thick- ness	Web Thick- ness	I	S	r	I'	S'	r'
3126		A	d	b		in.	in.4	in.3	in.	in.4	in. ²	in.
	lb	in. ²	in.	in.	in.							
† BJ 12 12″ BJ 12 x 4	14	4.14	11.91	3.970	.224	.200	88.2	14.8	4.61	2.25	1.13	.74
† BJ 10 10" BJ 10 × 4	11½	3.39	9.87	3.950	.204	.180	51.9	10.5	3.92	2.01	1.02	.77
† BJ 8 8″ BJ 8 x 4	10	2.95	7.90	3.940	.204	.170	30.8	7.79	3.23	1.99	1.01	.82
† BJ 6 6" BJ 6 x 4	81/2	2.50	5.83	3.940	.194	.170	14.8	5.07	2.43	1.89	.96	.87
BS 5 5" BS 5 x 5	18.9	9 5.4	7 5.00	5.000	.417	.313	23.8	9.5	2.08	7.80	3.10	1.20
† BS 4 4″ BS 4 x 4	13	3.8	32 4.1	6 4.060	.345	.280	11.3	5.45	1.72	3.76	1.85	.99

[†] These shapes have flange slope of 2 pct, and flange thicknesses shown are average thicknesses.

BETHLEHEM JOISTS and STANCHIONS

d' X T T' X T' Y Y

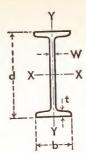
Approximate Dimensions for Detailing

		Depth		Flange		Web	Tangent		Diag-		
Section Number and Nominal	Weight per Foot	(Nom- inal) of Section	Width (Nom- inal)	Thick- ness (Nom- inal) at Toe	Thick- ness (Nom- inal) at Root	Thick- ness (Nom- inal)	Web (Nom- inal)	Dis- tance (Nom- inal)	onal Dimen- sion (Nom- inal)	Radius of Fillet (Root)	Slope Inside Flange
Size		ď′	b′	ť	t"	W'	Т	T'	D	R	
	lb	in.	in.	in.	in.	in.	in.	in.	in.	in.	pct
† BJ 12 12″ BJ 12 x 4	14	11%	4	3/16	1/4	3/16	10¾	13/16	12½	.30	2.0
† BJ 10 10" BJ 10 x 4	11½	97/8	4	3/16	1/4	3/16	87/8	3/4	105%	.30	2.0
† BJ 8 8″ BJ 8 x 4	10	71/8	4	3/16	1/4	3/16	67/8	3/4	87/8	.30	2.0
† BJ 6 6" BJ 6 x 4	81/2	51/8	4	³ /16	3/16	3/16	5	1 1/16	7	.25	2.0
BS 5 5" BS 5 x 5	18.9	5	5	⁵ ⁄16	1/2	⁵ /16	3%	7⁄8	71/8	.313	7.4
† BS 4 4" BS 4 x 4	13	41/8	4	5/16	3/8	⁵ ⁄16	27/8	3/4	57/8	.25	2.0

[†] These shapes have flange slope of 2 pct.

BJ&BS ANGLES PILING TEES

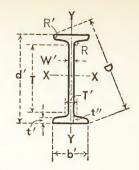
ZEES



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				Flang	6		AX	IS X-X		AX	IS Y-Y	
Section Number and Nominal Size	Weight per Foot	Area of Section	Depth of Section	Width	Thick- ness	Web Thick- ness	I	s	r	I'	S'	r'
		Α	d	b	t	W				in.4	in.3	in.
	lb	in.2	in.	in.	in.	in.	in.4	in.8	in.	111	1114	
I 24A 24" Ia 24 × 7%	120.0 105.9	35.13 30.98	24.00 24.00	8.048 7.875	1.102 1.102	.798 .625	3010.8 2811.5	250.9 234.3	9.26 9.53	84.9 78.9	21.1 20.0	1.56 1.60
I 24 24" I 24 x 7	100.0 90.0 79.9		24.00	7.247 7.124 7.000	.871 .871 .871	.747 .624 .500	2371.8 2230.1 2087.2	197.6 185.8 173.9	9.05 9.21 9.46	48.4 45.5 42.9	13.4 12.8 12.2	1.29 1.32 1.36
I 20A 20" Ia 20 x 7	95.0 85.0			7.200 7.053	.916		1599.7 1501.7	160.0 150.2	7.59 7.78	50.5	14.0 13.3	1.35
I 20 20" I 20 x 61/4	75.0 65.			6.391 6.250	.789		1263.5 1169.5	126.3 116.9	7.60 7.83	30.1 27.9	9.4	1.17
I 18 18" I 18 x 6	70. 54.				.691		917.5 795.5		6.70 7.07	24.5 21.2	7.8 7.1	1.09
I 15 15" I 15 × 5)	50 42		1							16.0 14.6	5.7 5.3	1.05

BEAMS American Standard

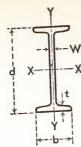


Approximate Dimensions for Detailing

Section Number and Nominal Size	Weight per Foot	Depth (Nominal) of Section d'	Width (Nominal)	Flange Thickness (Nominal) at Toe	Thick- ness (Nom- inal) at Root t"	Web Thick- ness (Nom- inal) W'	Web (Nominal) T	Distance (Nominal)	Diag- onal Dimen- sion (Nom- inal) D	Radius of Fillet (Root)	Radius of Round- ing (Toe) R' in.	Slope Inside Flange
I 24A 24" Ia 24 x 7%	120 105.9	24 24	8 7½	13/ ₁₆	1% 1%	13/16 5/8	20½ 20½	1 ¹³ / ₁₆	25% 25¼	.60 .60	.30 .30	16% 16%
I 24 24" I 24 x 7	100 90 79.9	24 24 24	71/ ₄ 71/ ₈ 7	5/8 5/8 5/8	1½ 1½ 1½	3/4 5/8 1/2	203/ ₄ 203/ ₄ 203/ ₄	13/4 15/8 11/2	25½ 25 25	.60 .60 .60	.30 .30 .30	163/3 163/3 163/3
I 20A 20" Ia 20 x 7	95 85	20 20	7¼ 7	5/8 5/8	13/ ₁₆ 13/ ₁₆	13/16 11/16	16½ 16½	2 1 ¹³ / ₁₆	21¼ 21¼	.70 .70	.36	16¾ 16¾
I 20 20" I 20 x 61/4	75 65.4	20 20	63/8 61/4	⁹ /16 ⁹ /16	1	5/8 1/2	167⁄ ₈ 167⁄ ₈	15/8 11/2	21 21	.60 .60	.30	163/3 163/3
I 18 18" I 18 x 6	70 54.7	18 18	61/4 6	7/16 7/16	15/ ₁₆ 15/ ₁₆	3/4 1/2	15½ 15¼	15% 13%	19 19	.56 .56	.28	16¾ 16¾
I 15 15" I 15 x 5½	50 42.9	15 15	55% 5½	⁷ / ₁₆	13/ ₁₆	9/16 7/16	12½ 12½	1% 11/4	16 16	.51 .51	.25	163/ ₃ 163/ ₃

ANGLES PILING TEES BULB CAR

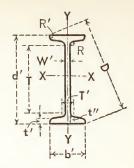
ZEES



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1	1	Ī			Flange			AX	IS X-X		S Y-Y		
Section Number and	Weight per Foot	Area of Section	Depth of Section	Wid	A		Web Thick- ness	I	S	r	I'	S'	r'
Nominal Size		Α	d	b		t	W					in.8	in.
	lb	in. ²	in.	in		in.	in.	in.4	in. ³	in.	in.4	111	
12A 12" Ia 12 x 51/4	50.0 40.8	14.57 11.84	12.00 12.00	5.4		.659 .659	.687 ,460	301.6 268.9	50.3 44.8	4.55 4.77	16.0 13.8	5.8 5.3	1.05
I 12 12" I 12 x 5	35.0 31.8	10.20 9.26	12.00 12.00		078 000	.544 .544	.428 .350	227.0 215.8	37.8 36.0	4.72 4.83	9.5	3.9	.99
I 10 10" I 10 x 45%	35.0 25.4	10.22 7.38	1		944 660	.491 .491	.594 .310	145.8 122.1	29.2 24.4	3.78 4.07	8.5 6.9	3.4	.91 .97
I 8 8" I 8 x 4	23.0 18.4	6.7° 5.3°			171 .000	.425 .425	.441	64.2 56.9	16.0 14.2	3.09	3.8	2.1	.81
I 7 7" I 7 x 35%	20.0	5.8 4.4			.860 .660	.392	.450 .250	41.9 36.2	12.0 10.4	2.68 2.86	3.1 2.7	1.6	.74
I 6 6" I 6 x 3%	17.2 12.5			-	3.565 3.330	.359		26.0 21.8	8.7 7.3	_		1.3	.68
I 5 5" I 5 x 3	14.7				3.284 3.000							1.0	.6.
I 4 4" I 4 × 25	9.5				2.796 2.660								
I 3 3" I 3 x 23	7. 5.	-			2.509 2.330	-	1	1		-			

BEAMS American Standard



Approximate Dimensions for Detailing

		Depth		Flange		Web	Tangent	Div	Diag-	Dadius	Radius	
Section Number and Nominal	Weight per Foot	(Nom- inal) of Section	Width (Nom- inal)	Thick- ness (Nom- inal) at Toe	Thick- ness (Nom- inal) at Root	Thick- ness (Nom- inal)	Web (Nom- inal)	Dis- tance (Nom- inal)	onal Dimen- sion (Nom- inal)	Radius of Fillet (Root)	of Round- ing (Toe)	Slope Inside Flange
Size		ď′	b'	ť	t"	W'	T	T'	D	R	R'	
	lb	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	pct
I 12A 12" Ia 12 x 51/4	50 40.8	12 12	5½ 5¼	7/16 7/16	7/8 7/8	1 1/16	93/8 93/8	15% 13%	13½ 13½	.56 .56	.28	16¾ 16¾
I 12 12" I 12 x 5	35 31.8	12 12	5½ 5	3/8 3/8	3/4 3/4	7/ ₁₆ 3/8	93/4 93/4	13/16 11/8	13 13	.45 .45	.21 .21	163 163
I 10 10" I 10 x 45%	35 25.4	10 10	5 45%	5/16 5/16	1 1/16	5/8 5/16	8 8	11/4	111/8	.41 .41	.19	163/ ₃
I 8 8" I 8 x 4	23 18.4	8 8	41/8	1/4	%16 %16	7/16 5/16	61/4	11/16	9	.37	.16	163/3 163/3
I 7 7" I 7 x 35%	20 15.3	7 7	37/8 35/8	1/4 1/4	%16 %16	7/16 1/4	5% 5%	1 1/16	8 7½	.35 .35	.15 .15	163/3 163/3
I 6 6" I 6 x 3%	17.25 12.5	6	35% 33%	1/4	1/2 1/2	1/2 1/4	41/2	1 13/16	7 67/8	.33	.14	163/3 163/3
I 5 5" I 5 x 3	14.75 10	5 5	31/4	³ / ₁₆ ³ / ₁₆	7/16 7/16	1/2 1/4	35% 35%	1 3/4	6 57⁄8	.31	.13	163/3 163/3
I 4 4" I 4 x 25%	9.5 7.7	4 4	2 ³ / ₄ 2 ⁵ / ₈	3/16 3/16	3/8 3/8	5/16 3/16	2¾ 2¾	13/16	47/ ₈ 43/ ₄	.29	.11	16¾ 16¾
I 3 3" I 3 x 23%	7.5 5.7	3 3	2½ 2¾	³ /16 ³ /16	3/8 3/8	3/8 3/16	17/ ₈ 17/ ₈	13/ ₁₆ 5/8	37/8 33/4	.27 .27	.10	163/ ₃ 163/ ₃

ANGLES

PILING

TEES

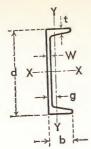
CAR & SHIP

BULB

CAR

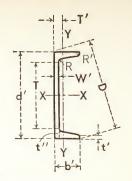
ZEES

INDEX



				Flan	ge		AX	IS X-X			AXIS Y-	1	
Section Number and	Weight per Foot	Area of Section	Depth of Section	Width	Aver- age Thick- ness	Web Thick- ness	I	S	r	I'	S'	r'	g
Nominal Size		Α	d	b	t	W					. 2		in.
	lb	in.2	in.	in.	in.	in.	in.4	in. ⁸	in.	in.4	in.8	in.	IIIa
* SC 18 18" SC 18 x 4	58.0 51.9 45.8 42.7	16.98 15.18 13.38 12.48	18.00 18.00 18.00 18.00	4.200 4.100 4.000 3.950	.625 .625 .625	.700 .600 .500 .450	670.7 622.1 573.5 549.2	74.5 69.1 63.7 61.0	6.29 6.40 6.55 6.64	18.5 17.1 15.8 15.0	5.6 5.3 5.1 4.9	1.04 1.06 1.09 1.10	.88 .87 .89
C 15 15″ ⊔ 15 x 3%	50.0 40.0 33.9	14.64 11.70 9.90	15.00 15.00 15.00	3.716 3.520 3.400	.650 .650 .650	.716 .520 .400	401.4 346.3 312.6	53.6 46.2 41.7	5.24 5.44 5.62	11.2 9.3 8.2	3.8 3.4 3.2	.87 .89 .91	.80 .78 .79
C 12 12" LJ 12 x 3	30.0 25.0 20.7	7.32	12.00	3.047	.501	.510 .387 .280	161.2 143.5 128.1	26.9 23.9 21.4	4.28 4.43 4.61	5.2 4.5 3.9	2.1 1.9 1.7	.77 .79 .81	.68
C 10 10″ ⊔ 10 x 25⁄4	30.0 25.0 20.0 15.3	7.33	3 10.00 6 10.00	2.886	.436	.673 .526 .379 .240		20.6 18.1 15.7 13.4	3.42 3.52 3.66 3.87	4.0 3.4 2.8 2.3	1.7 1.5 1.3 1.2	.67 .68 .70 .72	.65
C 9 9″ ⊔ 9 x 2⅓	20. 15. 13.	0 4.3	9 9.0	0 2.48	5 .413	.285	50.7	11.3	3.22 3.40 3.49		1.0	.65 .67	.5

^{*} Car and shipbuilding channel; not an American standard.



Approximate Dimensions for Detailing

			Depth		Flange		Web	Tangent	Dis-	Diag-	Radius	Radius	
	Section Number and Nominal	Weight per Foot	(Nom- inal) of Section	Width (Nom- inal)	Thick- ness (Nom- inal) at Toe	Thick- ness (Nom- inal) at Root	Thick- ness (Nom- inal)	Web (Nom- inal)	tance (Nom- inal)	onal Dimen- sion (Nom- inal)	of Fillet (Root)	of Round- ing (Toe)	Slope Inside Flange
	Size		ď	b'	t'	t"	W'	T	T'	D	R	R'	
		lb	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	pct
}												10-	
	*SC 18	58 51.9	18 18	41/4	9/16 9/16	1 1/16	1 1/16 5/8	15% 15%	15/ ₁₆ 13/ ₁₆	181/2	.625 .625	.425	3.5 3.5
	18" SC 18 x 4	45.8	18	4	9/16	1 1/16	1/2	15%	11/8	181/2	.625	.425	3.5
	10 X 1	42.7	18	4	9/16	11/16	7/16	15%	11/16	18%	.625	.425	3.5
Ì													
	C 15 15″ □	50	15 15	33/4	3/8 3/8	7/8 7/8	3/4 9/16	12% 12%	11/8	15½ 15¾	.50	.24 .24	163/3 163/3
	15 x 33/8	33.9	15	33/8	3/8	7/8	7/16	123/8	13/16	153/8	.50	.24	163/3
)													
-	C 12	30	12	31/8	1/4	3/4	1/2	97/8	13/16	123/8	.38	.17	163/3
)	12″ ⊔ 12 x 3	25 20.7	12 12	3	1/4	3/4 3/4	3/8 5/16	97/8 97/8	1 1/16 5/8	123/8 123/8	.38	.17	163/3 163/3
	TE K O	2011			/4	/4	/10	-76	/ 0				
3		30	10	3	1/4	5/8	11/16	81/8	15/16	10%	.34	.14	1634
	C 10	25	10	27/8	1/4	5/8	9/16	81/8	13/16	103/8	.34	.14	16%
	10 x 25/8	20 15.3	10	2 ³ / ₄ 2 ⁵ / ₈	1/4	5/8 5/8	3/8 1/4	81/8 81/8	1/16	10%	.34	.14	163/3 163/3
		10.5		-/8	/4	/8	/4	-/8	/-				
	C 9	20	9	25%	1/4	5/8	7/16	71/4	3/4	93/8	.33	.14	163/3
	9" ப	15	9	21/2	1/4	5/8	5/16	71/4	9/16	93/8	.33	.14	16¾ 16¾
	9 x 2½	13.4	9	23/8	1/4	5/8	1/4	71/4	1/2	93/8	.33	.14	105/3
A							1].					

^{*} Car and shipbuilding channel; not an American standard.

ANGLES

PILING

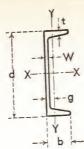
TEES

CAR & SHIP

BULB

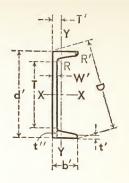
ZEES

INDEX



				Flar	nge		A)	(IS X-X			AXIS Y	-1	
Section Number and	Weight per Foot	Area of Section	Depth of Section	Width	Aver- age Thick- ness	Web Thick- ness	I	S	r	I'	S'	r'	g
Nominal Size		Α	d	b	t	W					in.3	in.	in.
	lb	in.2	in.	in.	in.	in.	in.4	in. ⁸	in.	in.4	in.	-	
C 8 8″ ⊔ 8 x 2½	18.75 13.75 11.5	5.49 4.02 3.36	8.00 8.00 8.00	2.527 2.343 2.260	.390 .390 .390	.487 .303 .220	43.7 35.8 32.3	10.9 9.0 8.1	2.82 2.99 3.10	2.0 1.5 1.3	1.0 .86 .79	.60 .62 .63	.57 .56 .58
C 7 7″ ⊔ 7 x 2½8	14.75 12.25 9.8			2.299 2.194 2.090	.366	.419 .314 .210	27.1 24.1 21.1	7.7 6.9 6.0	2.51 2.59 2.72	1.4	.79 .71 .63	.57 .58 .59	.53 .53 .55
C 6 6″ ⊔ 6 x 2	13.0 10.5 8.2	3.07	6.00	2.03	4 .343	.437 .314 .200	17.3 15.1 13.0	5.8 5.0 4.3	2.13 2.22 2.34	1.1 .87 .70	.65 .57 .50	.53 .53 .54	.52
C 5 5″ ⊔ 5 x 13	9.0										1	.49	.4
C 4 4" LJ 4 x 15	5.	25 2.1 4 1.5										.46	.4
C 3 3″ ∟ 3 x 1	5	.0 1.	75 3.0 46 3.0 19 3.0	00 1.4	98 .27	3 .25	8 1.	8 1.	2 1.1	2 .2	5 .24	.41	.4

51 53



Approximate Dimensions for Detailing

		Depth		Flange		Web	Tangent	Dis-	Diag-	Radius	Radius	
Section Number and Nominal	Weight per Foot	(Nom- inal) of Section	Width (Nom- inal)	Thick- ness (Nom- inal) at Toe	Thick- ness (Nom- inal) at Root	Thick- ness (Nom- inal)	Web (Nom- inal)	tance (Nom- inal)	onal Dimen- sion (Nom- inal)	of Fillet (Root)	of Round- ing (Toe)	Slope Inside Flange
Size		ď	b'	ť	t"	W'	Т	T'	D	R	R'	
	lb	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	pct
C 8 8″ ⊔ 8 x 2½	18.75 13.75 11.5	8 8 8	2½ 2¾ 2¼	1/4 1/4 1/4	9/16 9/16 9/16	1/2 5/16 1/4	63/8 63/8 63/8	3/4 9/16 1/2	8% 8% 8%	.32 .32 .32	.13 .13 .13	163/3 162/3 163/3
C 7 7" LJ 7 x 2½	14.75 12.25 9.8	7 7 7	21/4 21/4 21/8	3/16 3/16 3/16	1/2 1/2 1/2	7/16 5/16 1/4	5% 5% 5% 5%	1 ½ 9/16 ½	73/8 73/8 71/4	.31 .31 .31	.13 .13 .13	163/3 163/3 163/3
C 6 6″ ⊔ 6 x 2	13.0 10.5 8.2	6 6	2½ 2 1½	3/16 3/16 3/16	1/2 1/2 1/2	7/16 5/16 3/16	4½ 4½ 4½ 4½	1 ½16 9/16 7/16	63/8 63/8 61/4	.30 .30 .30	.12 .12 .12	163/3 163/3 163/3
C 5 5″ ⊔ 5 x 1¾	9.0 6.7	5 5	17/8 13/4	3/16 3/16	7/ ₁₆ 7/ ₁₆	5/16 3/16	35/8 35/8	9/16 7/16	5% 5½	.29	.11 .11	163/3 163/3
C 4 4" L-J 4 x 15%	7.25 5.4	4 4	134 15%	³ / ₁₆ ³ / ₁₆	7/16 7/16	⁵ /16 ³ /16	2¾ 2¾ 2¾	9/16 7/16	43/8 41/4	.28	.11 .11	163/3 163/3
C 3 3″ ⊔ 3 x 1½	6.0 5.0 4.1	3 3 3	15/8 11/2 13/8	3/16 3/16 3/16	3/8 3/8 3/8	3/8 1/4 3/16	13/4 13/4 13/4	%16 ½2 3/8	33/8 33/8 33/8	.27 .27 .27	.10 .10 .10	163/3 163/3 163/3

ANGLES

PILING

TEES

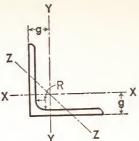
CAR & SHIP

BULB

CAR

ZEES

INDEX

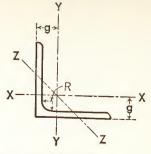


ANGLES Equal Legs

					AXI	S X-X AN	D AXIS Y-Y	1	AXIS Z-Z
Section Number and Size	Thickness	Weight per Foot	Area of Section	Radius of Fillet	I	S	r or r'	g	۲"
	in.	lb	in. ²	in.	in.4	in. ³	in.	in.	in.
8 × 8 A 80	11/8 1 7/8 3/4 5/8 9/16	56.9 51.0 45.0 38.9 32.7 29.6 26.4	16.73 15.00 13.23 11.44 9.61 8.68 7.75	% % % % % % % %	98.0 89.0 79.6 69.7 59.4 54.1 48.6	17.5 15.8 14.0 12.2 10.3 9.3 8.4	2.42 2.44 2.45 2.47 2.49 2.50 2.50	2.41 2.37 2.32 2.28 2.23 2.21 2.19	1.56 1.56 1.57 1.57 1.58 1.58 1.59
6 x 6 A 60	1 7/8 3/4 5/8 9/16 1/2 7/16 3/8	37.4 33.1 28.7 24.2 21.9 19.6 17.2 14.9	11.00 9.73 8.44 7.11 6.43 5.75 5.06 4.36	1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2	35.5 31.9 28.2 24.2 22.1 19.9 17.7 15.4	8.6 7.6 6.7 5.7 5.1 4.6 4.1 3.5	1.80 1.81 1.83 1.84 1.85 1.86 1.87	1.86 1.82 1.78 1.73 1.71 1.68 1.66 1.64	1.17 1.17 1.18 1.18 1.18 1.19 1.19
5 x 5 A 50	7/8 3/4 5/8 1/2 7/16 3/8 * 5/16	27.2 23.6 20.0 16.2 14.3 12.3 10.3	7.98 6.94 5.86 4.75 4.18 3.61 3.03	1/2 1/2 1/2 1/2 1/2 1/2 1/2	17.8 15.7 13.6 11.3 10.0 8.7 7.4	5.2 4.5 3.9 3.2 2.8 2.4 2.0	1.49 1.51 1.52 1.54 1.55 1.56 1.56	1.57 1.52 1.48 1.43 1.41 1.39 1.36	.97 .97 .98 .98 .98
4 × 4 A 40	3/4 5/8 1/2 7/16 3/8 5/16 * 1/4	18.5 15.7 12.8 11.3 9.8 8.2 6.6	5.44 4.61 3.75 3.31 2.86 2.40 1.94		7.7 6.7 5.6 5.0 4.4 3.7 3.0	2.8 2.4 2.0 1.8 1.5 1.3	1.19 1.20 1.22 1.23 1.23 1.24 1.25	1.27 1.23 1.18 1.16 1.14 1.12 1.09	.78 .78 .78 .78 .79 .79

^{*} Special gauge, taking a special extra.

ANGLES Equal Legs

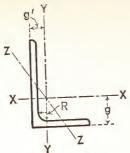


Theoretical Dimensions and Properties for Designing

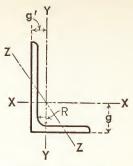
					A:	XIS X-X A	ND AXIS Y	-Y	AXIS Z-Z
Section Number and Size	Thickness	Weight per Foot	Area of Section	Radius of Fillet	I	S	r or r'	g	r"
	in.	lb	in.2	in.	in.4	in. ³	in.	in.	in.
3½ x 3½ A 35	1/2 7/16 3/8 5/16 1/4	11.1 9.8 8.5 7.2 5.8	3.25 2.87 2.48 2.09 1.69	3/8 3/8 3/8 3/8 3/8	3.6 3.3 2.9 2.5 2.0	1.5 1.3 1.2 .98 .79	1.06 1.07 1.07 1.08 1.09	1.06 1.04 1.01 .99	.68 .68 .69 .69
3 x 3 A 30	1/2 7/16 3/8 5/16 1/4 * 3/16	9.4 8.3 7.2 6.1 4.9 3.71	2.75 2.43 2.11 1.78 1.44 1.09	5/16 5/16 5/16 5/16 5/16 5/16	2.2 2.0 1.8 1.5 1.2	1.1 .95 .83 .71 .58	.90 .91 .91 .92 .93 .94	.93 .91 .89 .87 .84	.58 .58 .58 .59 .59
2½ × 2½ †A 25	1/2 3/8 5/16 1/4 3/16	7.7 5.9 5.0 4.1 3.07	2.25 1.73 1.47 1.19 .90	1/4 1/4 1/4 1/4 1/4	1.2 .98 .85 .70 .55	.72 .57 .48 .39	.74 .75 .76 .77	.81 .76 .74 .72 .69	.49 .49 .49 .49
2 × 2 †A 20	3/8 5/16 1/4 3/16 1/8	4.7 3.92 3.19 2.44 1.65	1.36 1.15 .94 .71 .48	3/16 3/16 3/16 3/16 3/16	.48 .42 .35 .27	.35 .30 .25 .19	.59 .60 .61 .62 .63	.64 .61 .59 .57	.39 .39 .39 .39 .40
13/4 x 13/4 †A 17	1/4 3/16 1/8	2.77 2.12 1.44	.81 .62 .42	3/16 3/16 3/16	.23 .18 .13	.19 .14 .10	.53 .54 .55	.53 .51 .48	.34 .34 .35
1½ x 1½ †A 15	1/4 3/16 1/8	2.34 1.80 1.23	.69 .53 .36	1/8 1/8 1/8	.14 .11 .08	.13 .10 .07	.45 .46 .47	.47 .44 .42	.29 .29 .30
1¼ x 1¼ †A 12	1/4 3/16 1/8	1.92 1.48 1.01	.56 .43 .30	1/8 1/8 1/8	.08 .06 .04	.09 .07 .05	.37 .38 .38	.40 .38 .36	.24 .24 .25
1 x 1 †A 100	1/4 3/16 1/8	1.49 1.16 .80	.44 .34 .23	1/8 1/8 1/8	.04 .03 .02	.06 .04 .03	.29 .30 .30	.34 .32 .30	.20 .19 .20

[†] These sections are in the bar classification, and are subject to bar extras, * Special gauge, taking a special extra.

ANGLES
PILING
TEES
CAR & SHIP
BULB
CAR

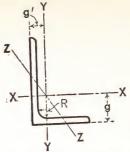


						AXIS	X-X			AXIS	Y-Y		AXIS Z-Z
Section Number and Size	Thick- ness	Weight per Foot	Area of Section	Radius of Fillet	I	S	r	g	I'	S'	r'	g'	r"
0.20			A	R				-	in.4	in.3	in.	in.	in.
	in.	lb	in. ²	in.	in.4	in.3	in.	in.	In. a	113."	1111		
		40.0	12.00	1/2	97.0	17.6	2.84	3.50	12.0	4.0	1.00	1.00	.83
	1	40.8	10.61	1/2	86.8	15.7	2.86	3.45	10.8	3.6	1.01	.95	.84
	7/8	36.1	9.19	1/2	76.1	13.6	2.88	3.41	9.6	3.1	1.02	.91	.84
9 x 4	3/4	31.3	7.73	1/2	64.9	11.5	2.90	3.36	8.3	2.6	1.04	.86	.85
A 94	5/8	23.8	7.00	1/2	59.1	10.4	2.91	3.33	7.6	2.4	1.04	.83	.85
	9/16 1/2	21.3	6.25	1/2	53.2	9.3	2.92	3.31	6.9	2.2	1.05	.81	.85
		44.2	13.00	1/2	80.8	15.1	2.49	2.65	38.8	8.9	1.73	1.65	1.28
	1 1	39.1	11.48	1/2	72.3	13.4	2.51	2.61	34.9	7.9	1.74	1.61	1.2
	7/8	33.8	9.94	1/2	63.4	11.7	2.53	2.56	30.7	6.9	1.76	1.56	1.2
8 x 6	3/4	28.5	8.36	1/2	54.1	9.9	2.54	2.52	26.3	5.9	1.77	1.52	1.2
A 86	5/8	25.7	7.56	1/2	49.3	9.0	2.55	2.50	24.0	5.3	1.78	1.50	1.3
	%16 1/2	23.0	6.75	1/2	44.3	8.0	2.56	2.47	21.7	4.8	1.79	1.47	1.3
	7/16	20.2	5.93	1/2	39.2	7.1	2.57	2.45	19.3	4.2	1.80	1.45	1.3
	1	37.4	11.00	1/2	69.6	14.1	2.52	3.05	11.6	3.9	1.03	1.05	.8
	7/8	33.1	9.73	1/2	62.5	12.5	2.53	3.00	10.5	3.5	1.04	1.00	8.
	3/4	28.7	8.44	1/2	54.9	10.9	2.55	2.95	9.4	3.1	1.05	.95	3.
8 x 4	5/8	24.2	7.11	1/2	46.9	9.2	2.57	2.91	8.1	2.6	1.07	.91	8.
A 84	9/16	21.9	6.43	1/2	42.8	8.4	2.58			2.4	1.07	.88	3.
	1/2	19.6	5.75	1/2	38.5	7.5	2.59			2.2	1.08	.86	1
	7/16	17.2	5.06	1/2	34.1	6.6	2.60	2.83	6.0	1.9	1.09	.83	
	7/8	30.2	8.86	1/2	42.9	9.7	7 2.20	2.55	10.2		1.07		1
	3/4	26.2	7.69	1/2	37.8	8.4	1 2.22	2.51			1.09		1
	5/8	22.1	6.48	1/2	32.4	7.	1 2.24	2.46			1.10		1
7 x	9/16		5.87	1/2	29.6	6.5							
A 74	1/2	17.9	5.25	1/2	26.						1.11		
	7/16	15.8	4.62	1/2	23.					1	1		1
	3/8	13.6	3.98	1/2	20.	6 4.	4 2.2	7 2.3	7 5.1	1.6	1.13	.87	7 .



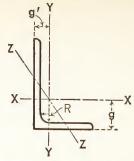
						AXIS	3 X-X			AXIS	Y-Y		AXI:
Section Number and Size	Thick- ness	Weight per Foot	Area of Section	Radius of Fillet	I	S	r	g	I'	S'	r'	g′	r"
	in.	lb	in.2	in.	in.4	in.3	in.	in.	in.4	in.3	in.	in.	in.
				.,		7.0	4.00	0.40	2.0			1.10	0.0
	7/8 3/	27.2 23.6	7.98 6.94	1/2	27.7	7.2 6.3	1.86	2.12	9.8	3.4	1.11	1.12	.86
	3/4 5/8	20.0	5.86	1/2	21.1	5.3	1.90	2.03	7.5	2.5	1.13	1.03	.86
6 x 4	9/16	18.1	5.31	1/2	19.3	4.8	1.90	2.01	6.9	2.3	1.14	1.01	.87
A 64	1/2	16.2	4.75	1/2	17.4	4.3	1.91	1.99	6.3	2.1	1.15	.99	.87
	7/16	14.3	4.18	1/2	15.5	3.8	1.92	1.96	5.6	1.9	1.16	.96	.87
	3/8	12.3	3.61	1/2	13.5	3.3	1.93	1.94	4.9	1.6	1.17	.94	.88
	* 5/16	10.3	3.03	1/2	11.4	2.8	1.94	1.92	4.2	1.4	1.17	.92	.81
	1/2	15.3	4.50	1/2	16.6	4.2	1.92	2.08	4.2	1.6	.97	.83	.76
6 x 3½	3/8	11.7	3.42	1/2	12.9	3.2	1.94	2.04	3.3	1.2	.99	.79	.7
A 63	* 5/16	9.8	2.87	1/2	10.9	2.7	1.95	2.01	2.8	1.0	1.00	.76	.77
	3/4	19.8	5.81	7/16	13.9	4,3	1.55	1.75	5.6	2.2	.98	1.00	.7!
	74 5⁄8	16.8	4.92	7/16	12.0	3.7	1.56	1.70	4.8	1.9	.99	.95	.7!
5 - 21/	1/2	13.6	4.00	7/16	10.0	3.0	1.58	1.66	4.1	1.6	1.01	.91	.7
5 x 3½ A 54	7/16	12.0	3.53	7/16	8.9	2.6	1.59	1.63	3.6	1.4	1.01	.88	.70
A 34	3/8	10.4	3.05	7/16	7.8	2.3	1.60	1.61	3.2	1.2	1.02	.86	.70
	5/16	8.7	2.56	7/16	6.6	1.9	1.61	1.59	2.7	1.0	1.03	.84	.7
	* 1/4	7.0	2.06	7/16	5.4	1.6	1.61	1.56	2.2	.83	1.04	.81	.7
	1/2	12.8	3.75	3%	9.4	2.9	1.59	1.75	2.6	1.1	.83	.75	.6
5 x 3	3/8	9.8	2.86	3/8	7.4	2.2	1.61	1.70	2.0	.89	.84	.70	.6
A 53	5/16	8.2	2.40	3/8	6.3	1.9	1.61	1.68	1.7	.75	.85	.68	.6
	* 1/4	6.6	1.94	3/8	5.1	1.5	1.62	1.66	1.4	.61	.86	.66	.6

^{*} Special gauge, taking a special extra.



							AXIS	X-X			AXIS	7-1		Z-Z
Section Number and Size	Thick- ness	Weigh per Foot		Area of Section	Radius of Fillet	I	S	r	g	I'	S'	r'	g'	r"
	in.	- Ib		in. ²	in.	in.4	in.3	in.	in.	in.4	in. ³	in.	in.	in.
1 × 3½ 1 44	5/8 1/2 7/16 3/8 5/16 * 1/4		9 6 1	4.30 3.50 3.09 2.67 2.25 1.81	3/8 3/8 3/8 3/8 3/8 3/8	6.4 5.3 4.8 4.2 3.6 2.9	2.4 1.9 1.7 1.5 1.3	1.22 1.23 1.24 1.25 1.26 1.27	1.29 1.25 1.23 1.21 1.18 1.16	4.5 3.8 3.4 3.0 2.6 2.1	1.8 1.5 1.4 1.2 1.0	1.03 1.04 1.05 1.06 1.07	1.04 1.00 .98 .96 .93	.72 .72 .72 .73 .73
4 x 3 A 43	5/8 1/2 7/1 3/8 5/1 * 1/4	6	3.6 .1 0.8 3.5 7.2 5.8	3.98 3.25 2.87 2.48 2.09 1.69	% 3% 3% 3% 3% 3% 3%	6.0 5.1 4.5 4.0 3.4 2.8	2.3 1.9 1.7 1.5 1.2	1.23 1.25 1.25 1.26 1.27 1.28	1.33 1.30 1.28 1.26	1.9	1.4 1.1 1.0 .87 .73		.76	.6 .6 .6 .6
3½ x 3 A 38	3	16	0.2 9.1 7.9 6.6 5.4	3.00 2.65 2.30 1.93 1.56	% % % % % %	3.5 3.1 2.7 2.3 1.9	1.3 1.1 3 .9		3 1.10 9 1.0 0 1.0	2.1 3 1.9 6 1.6	1.1 .98 .85 .77	5 .90	.85 0 .83 0 .81	
3½×2 A 37	1/2	/2 /16 /8 5/16	9.4 8.3 7.2 6.1 4.9	2.75 2.43 2.11 1.78 1.44	5/16 5/16 5/16	2. 2. 2. 2.	9 1.3 6 1.1 2 .9	1.0	9 1.1 0 1.1 1 1.1	8 1.2 6 1.1 4 .9		8 .7 9 .7 60 .7	1 .66	8 .

^{*} Special gauge, taking a special extra.



Theoretical Dimensions and Properties for Designing

						AXIS	X-X			AXIS	Y-Y		AXIS Z-Z
Section Number and Size	Thick- ness	Weight per Foot	Area of Section	Radius of Fillet	I	S	r	g	I'	S'	r'	g′	r"
	in.	lb	in.2	in.	in.4	in.3	in.	in.	in.4	in.3	in.	in.	in.
3 x 2½ A 33	1/2 7/16 3/8 5/16 1/4	8.5 7.6 6.6 5.6 4.5	2.50 2.21 1.92 1.62 1.31	5/16 5/16 5/16 5/16 5/16	2.1 1.9 1.7 1.4 1.2	1.0 .93 .81 .69	.91 .92 .93 .94	1.00 .98 .96 .93	1.3 1.2 1.0 .90	.74 .66 .58 .49	.72 .73 .74 .74 .75	.75 .73 .71 .68	.52 .52 .52 .53 .53
3 x 2 A 32	1/2 7/16 3/8 5/16 1/4 * 3/16	7.7 6.8 5.9 5.0 4.1 3.07	2.25 2.00 1.73 1.47 1.19 .90	5/16 5/16 5/16 5/16 5/16 5/16	1.9 1.7 1.5 1.3 1.1	1.0 .89 .78 .66 .54	.92 .93 .94 .95 .96	1.08 1.06 1.04 1.02 .99	.67 .61 .54 .47 .39	.47 .42 .37 .32 .26 .20	.55 .55 .56 .57 .57	.58 .56 .54 .52 .49 .47	.43 .43 .43 .43 .43 .44
2½ x 2 †A 27	3/8 5/16 1/4 3/16	5.3 4.5 3.62 2.75	1.55 1.31 1.06 .81	1/4 1/4 1/4 1/4	.91 .79 .65	.55 .47 .38 .29	.77 .78 .78 .79	.83 .81 .79 .76	.51 .45 .37 .29	.36 .31 .25 .20	.58 .58 .59 .60	.58 .56 .54 .51	.42 .42 .42 .43
2½×1½ †A 26	5/16 1/4 3/16	3.92 3.19 2.44	1.15 .94 .72	3/16 3/16 3/16	.71 .59 .46	.44 .36 .28	.79 .79 .80	.90 .88 .85	.19 .16 .13	.17 .14 .11	.41 .41 .42	.40 .38 .35	.32 .32 .33
2 x 1½ †A 21	1/4 3/16 1/8	2.77 2.12 1.44	.81 .62 .42	3/16 3/16 3/16	.32 .25 .17	.24 .18 .13	.62 .63 .64	.66 .64 .62	.15 .12 .09	.14 .11 .08	.43 .44 .45	.41 .39 .37	.32 .32 .33
2 x 11/4 †A 23	1/4 3/16	2.55 1.96	.75 .57	³ /16 ³ /16	.30	.23	.63 .64	.71 .69	.09	.10	.34	.33	.27 .27
13/4×11/4 †A 16	1/4 3/16 1/8	2.34 1.80 1.23	.69 .53 .36	3/16 3/16 3/16	.20 .16 .11	.18 .14 .09	.54 .55 .56	.60 .58 .56	.09 .07 .05	.10 .08 .05	.35 .36 .37	.35 .33 .31	.27 .27 .27

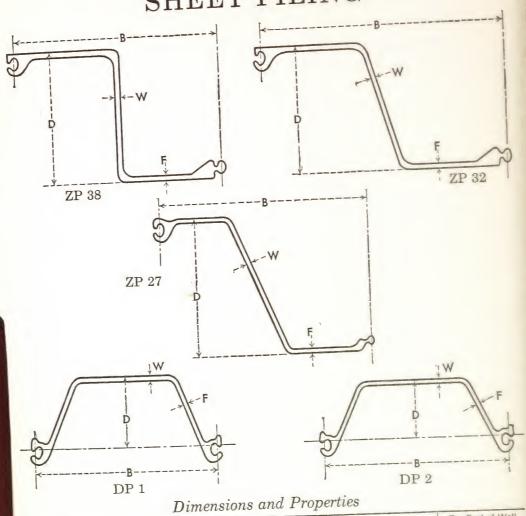
CAR & SHIP BULB CAR

TEES

ZEES

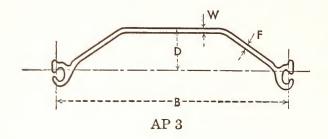
^{*} Special gauge, taking a special extra. † These sections are in the bar classification, and are subject to bar extras.

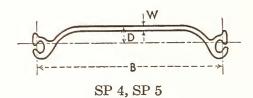
BETHLEHEM STEEL SHEET PILING

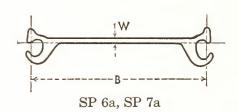


						Single S	ection		Per Foot	or wall
Section Number	Nominal Width	Web Thick- ness	Flange Thick- ness	Nominal Depth	Weight per Foot	Area	I	5	Weight Ib per sq ft	S
	В			in.	1b	in.2	in.4	in.8		in.2
	in.	in.	in.	in.	10					40
TD 00	40	3/	1/2	12	57.0	16.77	421.2	70.2	38.0	46.8
ZP 38	18	3/8	-	111/2	56.0	16.47	385.7	67.0	32.0	38.
ZP 32	21	3/8	1/2		40.5	11.91	276.3	45.3	27.0	30.
ZP 27	18	3/8	3/8	12	1		87.0	20.4	32.0	15.
DP 1	16	31/64	3/8	6	42.7	12.56			27.0	10.
DP 2	16	3/8	3/8	5	36.0	10.59	53.0	14.3	21.0	10.

BETHLEHEM STEEL SHEET PILING







Dimensions and Properties

		Web	Flange			Single	Section		Per Foot	of Wall
Section	Nominal Width	Thick- ness	Thick- ness	Nominal Depth	Weight	Area	I	S	Weight	S
Number	В	W	F	D	Foot				Ib per sq ft	
	in.	in.	in.	in.	1b	in. ²	in.4	in. ³		in.3
AP 3	19%	3/8	3/8	31/2	36.0	10.59	26.0	8.8	22.0	5.4
SP 4	16	3/8		111/32	30.7	8.99	5.5	3.2	23.0	2.4
SP 5	16	1/2		111/32	37.3	10.98	6.0	3.3	28.0	2.5
SP 6a	15	3/8			35.0	10.29	4.6	3.0	28.0	2.4
SP 7a	15	1/2			40.0	11.76	4.6	3.0	32.0	2.4

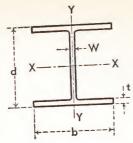
PILING

TEES

CAR &

BULB

ZEES



BETHLEHEM BEARING PILES

				Flange	е		AXI	IS X-X		1	IS Y-Y	
Section Number and	Weight per Foot	Area of Section	Depth of Section	Width	Thick- ness	Web Thick- ness	I	S	r	I'	S'	r'
Nominal Size		A	d	b	t	W				-	in.3	in.
-	lb	in.2	in.	in.	in.	in.	in.4	in.8	in.	in.4	10.0	1110
	117	34.44	14.234	14.885	.805	.805	1228.5	172.6	5.97	443.1	59.5	3.59
BP 14	102	30.01	14.032	14.784	.704	.704	1055.1	150.4	5.93	379.6	51.3	3.56
14 x 14½	89	26.19	13.856	14.696	.616	.616	909.1	131.2	5.89	326.2	44.4	3.53
	73	21.46	13.636	14.586	.506	.506	733.1	107.5	5.85	261.9	35.9	3.49
BP 12	74	21.76	12.122	12.217	.607	.607	566.5	93.5	5.10	184.7	30.2	2.91
12 x 12	53	15.58	11.780	12.046	.436	.436	394.8	67.0	5.03	127.3	21.2	2.86
22.10	57	7 16.7	6 10.013	2 10.224	.564	.564	294.7	58.9	4.19	100.6	19.7	2.45
BP 10 10 x 10	4:					.418	210.8	43.4	4.13	71.4	14.2	2.40
BP 8 8 × 8	3	6 10.6	60 8.02	8.15	8 .440	6 .446	5 119.8	3 29.9	3.36	40.4	9.9	1.9

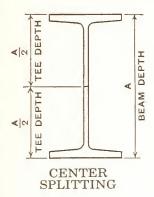
STRUCTURAL TEES

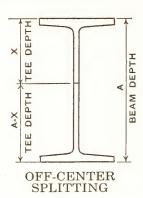
Split from Wide-Flange Sections and Standard Beams

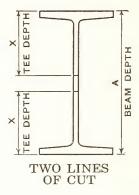
Split tees are produced by shearing or flame-cutting either standard beams or wide-flange sections.

Generally, any beam or channel section from 3 in. to 36 in. in depth can be split to form tees or angles.

Orders should cover the full product of the beam or channel section prior to splitting.







The following tolerances, over or under, apply to the depth of the tee or angle:

Beams or Channels up to 6 in., excl 1/8 in.
Beams or Channels 6 in. to 16 in., excl 3/16 in.
Beams or Channels 16 in. to 20 in., excl 1/4 in.
Beams 20 in. to 24 in., excl
Beams 24 in. and over 3/8 in.

The above tolerances for depth of tees or angles include the allowable tolerances in depth for the beams or channels before splitting. Tolerances both for dimensions and straightness, as set up for the beams or channels from which these tees or angles are cut, will apply, except:

Straightness =
$$\frac{1}{8}$$
 in. $x \frac{\text{length, in ft}}{5 \text{ ft}}$

Length: The length tolerances for split tees or angles are the same as those applicable to the section from which the tees or angles are split.

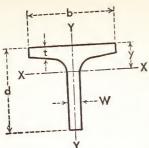
TEES

CAR &
SHIP

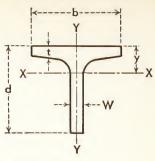
BULB

ZEES

INDEX



		1		Fla	nge				AXIS	X-X		AX	IS Y-Y	
Section Number	Weight per Foot	Area of Section	Depth of Tee	Width	Averag Thick ness	- ne	ck-	I	S	r	У	I'	S'	r'
Mattiner		А	d	b	t	V	V					in.4	in.3	in.
	- Ib	in.2	in.	in.	in.	i	n.	in.4	in.3	in.	in.	In.º	111.5	
										5.07	4.13	612.6	73.6	3.73
	150	44.09	18.36	16.655	1.68	-		1222.7	85.9	5.27	4.13	563.7	67.9	3.70
	140	41.16	18.25	16.595	1.57		-	1133.3	79.9	5.25	4.07	510.3	61.6	3.65
T 18A	130	38.28	18.12	16.555	1.44	8. 0	345	1059.2	75.4	5.26	4.07	472.3	57.2	3.62
T 18 WF	122.5	36.01	18.03	16.512	1.35	3. 0	302	994.3	71.1	5.25	4.04	435.5	52.9	3.59
	1115	33.86	17.94	16.47	1.26	50 .7	765	935.8	67.2	5.26	4.02	433.5	32.0	
	110		1		1 1 00	- 0	770	904.0	67.3	5.63	4.81	177.7	29.3	2.49
	97	28.56	18.24				725	844.0		1	4.77	163.9	27.1	2.47
ST 18	91	26.77	18.16		1		680	784.7	58.8		4.74	150.3	25.0	2.45
ST 18 WF	. 85	24.99			1		653	741.0			4.76	137.7	22.9	2.42
51 10 W	80	23.54			1		625	696.7			4.79	125.2	20.9	2.38
	75	22.08	17.92	2 11.97	2 .9	+0 .	020				0.70	4270	55.1	3.52
	120	35.26	16.75	15.86	5 1.4	00 .	830	822.5				437.2	49.5	3.48
BT 16A	110	32.36			0 1.2	75 .	775	754.1				391.2	43.9	3.43
ST 16 W	100	29.40	· ·		0 1.1	50 .	715	683.6	53.3	3 4.82	3.67	345.8	43.9	3.7
	100						.635	591.9	47.	4 5.15	4.26	128.1	22.1	2.3
BT 16	76	22.3						551.8					19.9	2.3
ST 16 W	70.	5 20.7			, ,		.605 .580	513.0					17.5	2.2
31 10 44	65	19.1	3 16.5	5 11.5	3. 01	355	.560	313.0	12.	0			40.0	22
	105	30.8	9 15.1	9 15.1	05 1.3	315	.775	578.0	0 48.	7 4.33				3.3
BT 15A	_ 95	27.9		- 1		185	.710	520.	4 44.	1 4.3				3.3
ST 15 W	F 86	25.3				065	.655	471.	0 40.	2 4.3	1 3.23	3 275.1	36.7	3.3
	00	20.0				200	C1 E	420.	7 37.	4 4.6	6 3.90	92.5	17.5	2.1
	66	1		5 10.5		000	.615							2.1
BT 15	62					930	.585							2.1
ST 15 V	F 58	1		1		850	.564						12.9	2.0
	54	15.8	38 14.9	91 10.4	. 84	760	.548	343.	.5 52					
	88	3.5 26.0	13.6	55 14.0	90 1.	190	.725	391	.8 36					
BT 13A	80			1		.075	.658	351	.4 33	1				
ST 13 V	V=	2.5 21.		44 13.		.975	.600	316	.3 29	.9 3.8	5 2.8	5 203.	5 29.1	3.0
	1 '					000	E 7/	000	0 29	3.3 4.1	5 3.4	2 74.	8 14.9	2.
BT 13	57		1			.932	.570			5.4 4.1				
ST 13 \	AF 5			535 10.		.827	.518			3.7 4.1				
31 13	4	7 13.	83 13.	455 9.	990	.747	.490	0 238	0.0 23	0.7	3.			



Theoretical Dimensions and Properties for Designing

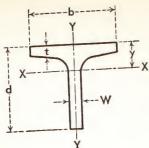
					Fla	nge			AXIS	X-X		F	XIS Y-	Y
	Section Number	Weight per Foot	Area of Section	Depth of Tee	Width	Average Thick- ness	Stem Thick- ness	I	S	r	у	I'	S'	r'
			Α	d	b	t	W							
		lb	in.2	in.	in.	in.	in.	in.4	in. ³	in.	in.	in.4	in.3	in.
	BT 12B	80 72.5	23.54	12.36	14.091 14.043		.656 .608	271.6 246.2	27.6 25.2	3.40 3.40	2.51	246.3 217.1	35.0 30.9	3.23 3.19
	ST 12 WF	65	19.13	12.13	14.000	.900	.565	222.6	23.1	3.41	2.47	187.6		3.13
	BT 12A	60	17.64		12.088	.930	.556	213.6	22.4	3.48	2.62	127.0		2.68
	ST 12 WF	55 50	16.18 14.71	12.08 12.00	12.042 12.000	.855 .775	.510 .468	195.2 176.7	20.5 18.7	3.47 3.46	2.57 2.54	114.5 101.8	19.0 17.0	2.66 2.63
-	BT 12	47	13.81	12.145	9.061	.872	.516	185.9	20.3	3.67	2.99	51.1	11.3	1.92
	ST 12 WF	42 38	12.35 11.18	12.045 11.955	9.015 8.985	.772 .682	.470 .440	165.9 151.1	18.3 16.9	3.66 3.68	2.97 3.00	44.2 38.3	9.80 8.51	1.89 1.85
	BT 10B	71	20.89	10.73	13.132		.659	177.3	20.8	2.91	2.18	193.0		3.04
	ST 10 WF	63.5	18.67 16.48	10.62	13.061 13.000	.985 .865	.588	155.8 136.4	18.3 16.2	2.89 2.88	2.11	169.3 144.8		3.01 2.96
	BT 10A	48	14.11	10.57	9.038	.935	.575	137.1	17.1	3.11	2.55	54.7 44.8	12.1 10.0	1.97 1.93
	ST 10 WF	41	12.05	10.43	8.962	.795	.499	115.4	14.5					
	BT 10 ST 10 WF	36.5 34	10.73	10.62 10.57	8.295 8.270	.740 .685	.455 .430	110.2 102.8	13.7 12.9	3.21 3.20	2.60 2.59	33.1 30.2	7.98 7.30	1.76 1.74
	01 10 00	31	9.12	10.495	8.240	.615	.400	93.7	11.9	3.21	2.59	26.6	6.45	1.71
-	BT 9B	57 52.5	16.77 15.45	9.24	11.833	.991	.595	102.6	13.9 12.8	2.47	1.85	127.8 115.5	21.6 19.6	2.76 2.73
3	ST 9 WF	48	14.13	9.08	11.750	.831	.512	85.3	11.7	2.46	1.78	103.4	17.6	2.71
	BT 9A	42.5 38.5	12.49 11.32	9.16	8.838 8.787	.911	.526 .475	84.4 75.3	11.9 10.6	2.60 2.58	2.05	49.7 44.3		2.00 1.98
	ST 9 WF	35	10.28	9.00	8.750	.751	.438	68.1	9.67	2.57	1.96	39.2	8.97	1.95
3		32	9.40	8.935			.403	61.8	8.82	2.56	1.93	35.2	8.07	1.93
Bank.	BT 9	30 27.5	8.82	9.125	7.558 7.532		.416	64.8 59.6	9.32 8.63	2.71	2.17	23.5 21.0	6.23 5.57	1.63 1.61
-	ST 9 WF	25	7.35	9.00	7.500		.358	53.9	7.85	2.71	2.14	18.6	4.96	1.59
1	BT 8B	48	14.13	8.16	11.533	1	.535	64.7	9.82 9.11	2.14 2.14	1.57 1.55	103.6	18.0 16.1	2.71 2.67
1	ST 8 WF	44	12.95	8.08	11.502	.795	.504	59.5	9.11	2,14	1.55	92.6	10.1	2.07

CAR & SHIP

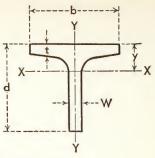
BULB

CAR

ZEES



			1	Fla	nge	T			AXIS 3	X-X		AX	IS Y-Y	
Section Number	Weight per Foot	Area of Section	Depth of Tee	Width	Avera Thick ness	ge Th	tem nick- ness	I	S	r	У	I'	S'	r'
(Turns)		Α	d	b	t		W					7-14	in.3	in.
	lb	in. ²	in.	in.	in.		in.	in.4	in.3	in.	in.	in.4		
	39	11.46	8.16	8.586	.87	-	529	60.0	9.45	2.28	1.81	43.8	9.11	1.95
	35.5	10.43	8.08	8.543	.79	95 .	486	54.0	8.57	2.28	1.73	34.2		1.91
BT 8A	32	9.40	8.00	8.500	.7	15 .	443	48.3	7.71	2.27		30.2	7.14	1.88
ST 8 WF	29	8.52	7.93	8.464	1 .6	45	407	43.6	7.00	2.26	1.70	30.2		
			8.125	7.07	6	28	.380	42.2	6.77	2.40	1.89	17.4	4.92	1.54
	25	7.35		7.03			.346	37.8	6.10	2.39	1.87	15.2	4.33	1.52
BT 8	22.5			7.00	-		.307	33.2	5.37	2.37	1.82	13.3	3.79	1.50
ST 8 WF	20	5.88		6.99			.299	30.7	5.10	2.41	1.90	11.1	3.17	1.45
	18						.980	102.2	16.2	1.81	1.57	514.3	65.1	4.07
	105.5						.930	95.7	15.2	1.80	1.53	489.8	62.2	4.06
	101	29.70	1				.890	90.1	14.4	1.78	1.49	465.1	59.2	4.05
	96.5			15.71			.840	83.9	13.4	1.76	1.45	441.4	56.4	4.04
	92	27.04		15.66		313	.820	80.2	12.9	1.76	1.42	418.9	53.6	4.02
BT 7E	88	25.87	1	15.64		248	.780	75.0	12.1	1.75	1.39	395.1	50.7	4.01
ST 7 WF	83.		1		50 1.2		.730	69.3	11.3	1.73	1.34	372.5	47.9	4.00
	79	23.2			5 1.		.695	64.9	10.6	1.72	1.31	351.3	45.3	3.99
	75 71	22.0			00 1.		.680	62.1	10.2	1.72	1.29	330.1	42.6	3.97
,						063	.660	60.0	9.8	9 1.73	1.31	283.9	38.5	3.77
	68	19.9	1	14.6		998	.610	54.7	9.0		1.26	263.8	35.9	3.76
	63.			14.6		938	.570	50.4	8.3	6 1.70	1.22	245.9	33.6	3.75
BT 7D	59.					873	,540	46.7	7.8	0 1.69	1.19	227.4	31.1	3.73
ST 7 WF	55.					813	.495	42.4	7.1	0 1.67	1.15	209.9	2	3.72
	51					748	.465	39.1	6.5	8 1.67	1.12			3.71
	43					.688	.420	34.9	5.8	8 1.65	1.08	174.8	3 24.1	3.70
						.778	.451	37.4	6.3	6 1.74	1.21	112.	7 18.8	3.02
BT 7C	42		1			.718	.428	34.8				103.	5 17.2	3.00
ST 7 W	39	111.4										66.	7 13.3	2.48
	37		1			.783	.450	36.1						2.46
BT 7B	34				1	.718	.418	33.0					6 10.7	2.45
ST 7 W	30	0.5 8.	97 6.9	55 10.0	000	.643	.378	29.2						
	26	3.5 7.	79 6.9	7 8.	062	.658								
BT 7A	2		06 6.9		031	.593			-	49 1.8		1		
ST 7 W	_		32 6.8	4 8.	000	.528	.308	22.	2 4.	02 1.8	7 1.3	3 22	.6 5.6	4 1.89



Theoretical Dimensions and Properties for Designing

				Fla	nge			AXIS	X-X		A	XIS Y-Y	1
Section Number	Weight per Foot	Area of Section	Depth of Tee	Width	Average Thick- ness	Stem Thick- ness	I	S	r	у	I'	S'	r'
		Α	d	b	t	W							
	lb	in.2	in.	in.	in.	in.	in.4	in.3	in.	in.	in.4	in.3	in.
BT 7 ST 7 WF	19 17 15	5.59 5.00 4.41	7.06 7.00 6.93	6.776 6.750 6.733	.513 .453 .383	.313 .287 .270	23.5 21.1 19.0	4.27 3.86 3.55	2.05 2.05 2.08	1.56 1.55 1.59	12.3 10.6 8.77	3.64 3.15 2.61	1.49 1.46 1.41
BT 6C ST 6 WF	80.5 66.5 60 53 49.5 46 42.5	23.69 19.56 17.65 15.59 14.54 13.53 12.49	6.94 6.69 6.56 6.44 6.375 6.31 6.25	12.515 12.365 12.320 12.230 12.190 12.155 12.105	1.236	.905 .755 .710 .620 .580 .545	62.6 48.4 43.4 36.7 33.7 31.0 27.8	11.5 9.03 8.22 7.01 6.46 5.98 5.38	1.63 1.57 1.57 1.53 1.52 1.51 1.49	1.47 1.33 1.28 1.20 1.16 1.13 1.08	243.1 195.0 172.5 150.4 139.1 128.2 117.7	24.6 22.8 21.1	3.20 3.16 3.13 3.11 3.09 3.08 3.07
BT 6B	39.5 36 32.5	11.61 10.58 9.55 8.53	6.19 6.125 6.06	12.080 12.040 12.000	.736 .671 .606	.470 .430 .390	25.8 23.1 20.6	5.02 4.53 4.06	1.48 1.48 1.47	1.06 1.02 .98	108.2 97.6 87.3		3.05 3.04 3.02
ST 6 WF	26.5	7.80	6.03	10.000	.576	.345	17.7	3.54	1.51	1.02	48.0	9.60	2.48
BT 6A ST 6 WF	25 22.5 20	7.36 6.62 5.89	6.095 6.03 5.97	8.077 8.042 8.000	.641 .576 .516	.371 .336 .294	18.7 16.6 14.4	3.80 3.40 2.94	1.60 1.59 1.56	1.17 1.13 1.08	28.2 25.0 22.0	6.98 6.20 5.50	1.96 1.94 1.94
BT 6 ST 6 WF	18 15.5 13.5	5.29 4.56 3.99	6.12 6.045 5.980	6.565 6.525 6.500	.465	.305 .265 .240	15.3 13.0 11.4	3.14 2.69 2.39	1.70 1.69 1.69	1.26 1.22 1.21	11.9 9.91 8.30	3.62 3.04 2.55	1.50 1.47 1.44
BT 6L ST 6 L	11.00 9.5 8.25	3.24 2.81 2.43	6.16 6.08 6.00	4.030 4.010 4.000	.349	.260 .240 .230	11.7 10.2 9.02	2.58 2.32 2.13	1.90 1.91 1.93	1.63 1.67 1.76	2.27 1.84 1.39	1.13 .92 .70	.84 .81 .76
ST 6 J	7.00	2.07	5.96	3.970	.224	.200	7.66	1.83	1.92	1.76	1.13	.57	.74

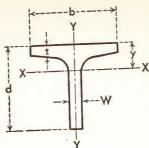
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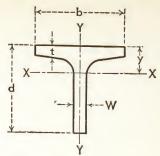
ZEES

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INDEX



		1		Flan	ige			AXIS	X-X		A)	(IS Y-Y	
Section Number	Weight per Foot	Area of Section	Depth of Tee			Stem Thick- ness	I	S	r	У	I'	S'	r'
		A	d	Ь	t	W						. 2	in.
	lb	in.2	in.	in.	in.	in.	in.4	in. ³	in.	in.	in.4	in.3	1114
			- 00	10.415	1 2/10	.755	28.8	6.42	1.32	1.21	117.7	22.6	2.67
	56	16.46	5.69			.685	24.8	5.62	1.30	1.14	103.3	20.0	2.65
	50	14.72	5.56	10.345	.998	.615	21.3	4.88	1.28	1.07	90.3	17.6	2.63
	44.5	13.09	5.44	10.275		.535	17.7	4.10	1.25	1.00	76.7	15.1	2.60
BT 5B	38.5	11.33	5.31	10.195		.510	16.4	3.83	1.24	.97	70.9	13.9	2.59
ST 5 WF	36	10.59	5.25	10.170		.457	14.5	3.39	1.22	.92	64.6	12.8	2.58
	33	9.70	5.19	10.117		.415	12.8	3.02	1.21	.88	58.2	11.6	2.57
	30	8.83	5.125	10.075		.368	11.2	2.64	1.18	.84	51.95	10.4	2.56
	27 24.5	7.94	5.06 5.00	10.020		.340	10.1	2.40	1.18	.81	46.5	9.30	2.54
	00.5	0.60	5.06	8.022	.618	.350	10.3	2.48	1.25	.91	26.6	6.63	2.00
BT 5A	22.5	6.62	4.97	7.990		.318	8.96	2.19	1.25	.88	22.5	5.62	1.98
ST 5 WF	19.5 16.5	4.85	4.875			.292	7.80	1.95	1.27	.88	18.2	4.58	1.94
	14.5	4.27	5.11	5.799	.500	.289	8.38	2.07	1.40	1.05	7.61	2.62	1.3
BT 5	12.5			5.76		.252	7.12	1.77	1.39	1.02	6.34		
ST 5 WF	10.5			5.75		.240	6.31	1.62	1.43	1.06	4.87	1.69	1.2
	33.5	9.85	4.50	8.28	7 .933	.575	10.94	3.07	1.05	.94	44.3	10.7	2.1
	29	8.53	4.375	8.22	2 .808	.510	9.11	2.60	1.03	.87	37.5	9.10	
BT 4B	24	7.06	4.25	8.11	7 .683	.405	6.92	2.00	.99	.78	30.45		i
ST 4 WF	20	5.88	4.125	8.07	7 .558	.365	5.80	1.71	.99	.74	24.5	6.05	
	17.5	5.15	4.06	8.02	7 .493	.315	4.88		.97	.69	21.25		
	15.5	4.56	4.00	8.00	.433	.288	4.31	1.30	.97	.67	18.5	4.60	2.0
BT 4A	14	4.1	1 4.03	6.54	.463	.285	4.22			.73	10.8	3.30	1
ST 4 WF	12	3.5	3 3.96	5 6.50	.398	.245	3.53	1.08	1.00	.70	9.10	2.80	1.6
BT 4	10	2.9	4 4.07	5.26	.378								
ST 4 W	8.	5 2.5	0 4.00	5.25	.308	.230	3.21	1.01	1.13	.84	3.3	6 1.28	3 1.1

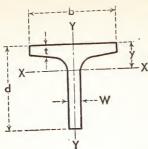


Theoretical Dimensions and Properties for Designing

				Fla	ınge			AXIS	S X-X			AXIS Y-	Υ
Section Number	Weight per Foot	Area of Section	Depth of Tee	Width	Average Thick- ness	Stem Thick- ness	I	S	r	у	I'	S'	r'
		Α	d	b	t	W							
	lb	in.2	in,	in.	in.	in.	in.4	in.3	in.	In.	in.4	in.3	in.
BT 6 IA ST 6 I	25 20.4	7.35 5.99	6.00	5.477 5.250	.660 .660	.687 .460	25.2 18.8	6.05 4.26	1.85	1.84 1.57	7.85 6.77	2.87	1.03
BT 6 I ST 6 I	17.5 15.9	5.14 4.67	6.00	5.078 5.000	.544 .544	.428 .350	17.2 14.9	3.95 3.31	1.83 1.78	1.65 1.51	4.93 4.68	1.94	.98 1.00
BT 5 I ST 5 I	17.5 12.7	5.15 3.73	5.00 5.00	4.944 4.660	.491 .491	.594 .310	12.5 7.81	3.63 2.05	1.56 1.45	1.56 1.20	4.18 3.39	1.69 1.46	.90 .95
BT 4 I ST 4 I	11.5 9.2	3.38 2.70	4.00 4.00	4.171 4.000	.425 .425	.441 .270	5.03 3.50	1.77	1.22 1.14	1.15 .94	2.15 1.86	1.03	.80
BT 3.5 I ST 3.5 I	10 7.65	2.94 2.24	3.50 3.50	3.860 3.660	.392	.450 .250	3.36 2.18	1.36	1.07	1.04	1.58 1.32	.82 .72	.73 .77
BT 3 I ST 3 I	8.625 6.25	2.53	3.00	3.565 3.330	.359	.465 .230	2.13 1.27	1.02	.92	.91 .69	1.15	.65 .56	.67 .71

CAR & SHIP

ZEES



Theoretical Dimensions and Properties for Designing

	1			Fla	nge			AXIS	X-X		A	XIS Y-Y	1
Section Number	Weight per Foot	Area of Section	Depth of Tee	Width	Average Thick- ness	Stem Thick- ness	I	S	r	у	I'	S'	r'
		Α	d	b	t	W						- 2	in.
	lb	in.2	in.	in.	in.	in.	in.4	in.3	in.	in.	in.4	in.3	In.

MISCELLANEOUS

								-			1	1	
BT 5L ST 5 L	9.5 8.5 7.5	2.80 2.49 2.20	5.13 5.06 5.00	4.020 4.010 4.000	.394 .329 .269	.250 .240 .230	6.70 6.07 5.46	1.74 1.62 1.50	1.55 1.56 1.57	1.28 1.32 1.37	2.09 1.73 1.39	1.04	.86 .83 .80
BT 5J ST 5 J	5.75	1.69	4.94	3.950	.204	.180	4.15	1.16	1.57	1.35	1.00	.51	.77
BT 4L ST 4 L	7.50 6.50	2.22	4.06 4.00	4.015 4.000	.314	.245	3.29 2.90	1.07	1.22	1.00	1.65	.82	.86
BT 4J ST 4 J	5.00	1.48	3.95	3.940	.204	.170	2.15	.72	1.21	.96	1.00	.51	.82
BT 3L ST 3 L	8.00 6.00	2.36 1.77	3.13 3.00	4.030 4.000	1	.260	1.66 1.30	.68	.84		2.16	1.07	.96
BT 3J ST 3 J	4.25	1.25	2.92	3.940	.194	.170	.90	.40	.85	.64	.94	.48	.87
	1		1	1	1				-				

SPECIAL SHAPES

Part II

Pages 58 to 69, inclusive, cover dimensions, weights and properties of special structural shapes. These shapes are generally used for a special purpose and consequently the rollings are irregular and infrequent. Unless the tonnage of any one size is sufficient in itself to warrant a rolling, the use of these sections should be avoided and sections with regular rollings should be specified. Before specifying any of these special sizes, it is recommended that the Home Office be consulted in regard to delivery possibilities.

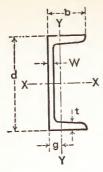
These pages cover information on Special Car Building and Shipbuilding Channels; Special Shipbuilding Bulb Angles; Special Car Building Bulb Angles; Car Building Half Center Sill Sections; Car Building Side Plate Section; Car Building Side Post Section; Car Building W-Side Plate Section and Special Rolled Zees.

CAR &

BULB

CAR

ZEES



Theoretical Dimensions and Properties for Designing

				Flan	ige .		AX	IS X-X			AXIS	Y-Y	
Section Number and	Weight per Foot	Area of Section	Depth of Channel	Width	Aver- age Thick- ness	Web Thick- ness	I	S	r	I'	S'	r'	g
Nominal Size		Α	d	b	t	W							
	lb	in. ²	in.	in.	in.	in.	in.4	in. ³	in.	in.4	in. ³	in.	in.
SC 18	For de	tails s	ee pag	e 36									
	50.0	14.66	13	4.412	.610	.787	312.9	48.1	4.62	16.7	4.9	1.07	.98
SC 13	40.0	11.71	13	4.185	.610	.560	271.4	41.7	4.82	13.9	4.3	1.09	.99
13 x 4	35.0	10.24	13	4.072	.610	.447	250.7	38.6	4.95	12.5	4.0		1.01
	31.8	9.30	13	4.000	.610	.375	237.5	36.5	5.05	11.6	3.9	1.11	1.01
	50.0	14.64	12	4.135	.700	.835	267.9	44.6	4.28	17.8	5.8	1.10	1.06
SC 12B	45.0	13.24		4.000	.700	.700	248.4	41.4	4.37	16.0	5.4	1.11	1.05
12 x 4	40.0	11.70		3.890	.700	.590	232.6	38.8	4.46	14.5	5.1	1.11	1.05
12 / 1	35.0	10.22		3.767	700	.467	214.9	35.8	4.58	12.9	4.8	1.12	1.07
SC 12	37.0			3.600		.600	203.4	33.9	4.34	10.3	3.8	.98	.89
(BSC 25) 12 x 3½	32.9 30.9			3.500		.500	189.0 181.8	31.5	4.50	8.9	3.5	.99	.90
	*41.1	12.0	6 10	4.319	.575	.794	156.3	31.3	3.61	16.4	5.1	1.17	1.11
SC 10B	33.6		_	4.100			138.0	27.6	3.75	13.7	4.6	1 18	1.11
10 x 4	28.5			3.950	.575	.425	125.5	25.1	3.89	11.8	4.2	1.19	1.15
66.10											0.4	4.00	06
SC 10 (BSC 20)	28.3		1	3.50					3.77	8.6	3.4	1.02	.96
10 x 3½	24.	7.2	23 10	3.40	0 .575	.375	108.6	21.7	3.88	7.6	3.2	1.03	.50
SC 10A	25.				1					7.9	3.0	1.04	.94
10 x 3½	21.	9 6.3	38 10	3.45	0 .500	.325	97.6	19.5	3.91	7.0	2.8	1.05	.98

Dimensions and properties of corresponding British standard section are shown opposite the British number marked BSC.

* Rolled by arrangement for cars.

Approximate Dimensions for Detailing

		Depth		Flange		Web	Tangent		Diag-		Do di	
Section Number and Nominal	Weight per Foot	(Nom- inal) of Section	Width (Nom- inal)	Thick- ness (Nom- inal) at Toe	Thick- ness (Nom- inal) at Root	Thick- ness (Nom- inal)	Web (Nom- inal)	Dis- tance (Nom- inal)	onal Dimen- sion (Nom- inal)	Radius of Fillet (Root)	Radius of Round- ing (Toe)	Slope Inside Flange
Size		ď′	b'	t'	t"	W′	T	T'	D	R	R'	
	lb	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	deg
SC 18	For de	tails s	ee pag	e 36								
	50	13	43%	5/16	7/8	13/16	10%	13/16	13¾	.48	.23	8.5
SC 13	40	13	41/8	5/16	7/8	9/16	10%	1	135%	.48	.23	8.5
13 x 4	35	13	41/8	5/16	7/8	7/16	10%	7/8	135%	.48	.23	8.5
	31.8	13	4	5/16	7/8	3/8	10%	13/16	13%	.48	.23	8.5
	50	12	41/8	5/8	3/4	7/8	91/2	15/16	12¾	.50	.30	1.7
SC 12B	45	12	4	5/8	3/4	1 1/16	91/2	13/16	125/8	.50	.30	1.7
12 x 4	40 35	12 12	37/8	5/8 5/8	3/4 3/4	5/8 1/2	91/2	1 1/16	125/8 125/8	.50 .50	.30	1.7 1.7
	35	12	3%	78	94	/2	3/2	17/16	1278	.50	.50	1.7
SC 12	37	12	35/8	9/16	5/8	5/8	91/2	13/16	121/2	.60	.425	2
(BSC 25) 12 x 31/2	32.9	12	31/2	9/16	5/8	1/2	91/2	11/16	121/2	.60	.425	2
12 × 0/2	30.9	12	31/2	9/16	5/8	7/16	91/2	1	121/2	.60	.425	2
SC 10B	*41.1	10	45/16	1/2	5/8	13/16	75%	11/4	107/8	.575	.40	2
10 x 4	33.6	10	41/8	1/2	5/8	9/16	75/8	11/8	103/4	.575	.40	2
	28.5	10	4	1/2	5/8	7/16	7%	1	10¾	.575	.40	2
SC 10												
(BSC 20)	28.3	10	31/2	1/2	5/8	1/2	75%	1	10%	.575	.40	2
10 x 3½	24.9	10	3%	1/2	5/8	3/8	75/8	15/16	101/2	.575	.40	2
SC 10A	25.3	10	31/2	7/16	9/16	7/16	71/8	15/16	10%	.50	.35	2
10 x 31/2	21.9	10	31/2	7/16	9/16	5/16	77/8	13/16	10%	.50	.35	2

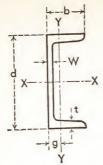
Dimensions and properties of corresponding British standard section are shown opposite the British number marked BSC.

* Rolled by arrangement for cars.

BULB

CAR

ZEES



Theoretical Dimensions and Properties for Designing

		-		Flan	ge		A	(IS X-X			AXIS	Y-Y	
Section Number and Nominal Size	Weight per Foot	Area of Section	Depth of Channel	Width	Aver- age Thick- ness	Web Thick- ness	I	S	r	I'	S'	r'	9
0.20		A		in.	in.	in.	in.4	in.3	in.	in.4	in.3	in.	in.
	- lb	in.2	in.		111.								
SC 9 (BSC 17)	25.4	7.41	9	3.500	.550	.450	87.3	19.4	3.43	8.0	3.2	1.04	1.00
9 x 3½	23.9	6.96	9	3.450	.550	.400	84.3	18.7	3.48	7.5	3.1	1.04	1.01
SC 8 (BSC 13)	22.8	6.63	8	3.500	.525	.425	63.3	15.8	3.09	7.4	3.0	1.05	1.04
8 x 3½	21.4	6.23	8	3.450	.525	.375	61.2	15.3	3.13	6.9	2.9	1.05	1.05
SC 8A	20.0	5.83	8	3.025	.500	.400	54.0	13.5	3.05	4.7	2.2	.90	.86
8 x 3	18.7	5.43	8	2.975	.500	.350	51.9	13.0	3.09	4.4	2.1	.90	.88
SC 7	22.7	6.60	7	3.600	.500	.500	47.1	13.5	2.67	7.5	3.0	1.07	1.07
7 x 3½	19.1	5.58	7	3.450	.500	.350	42.8	12.2	2.78	6.3	2.7	1.07	1.11
SC 7B (BSC 9) 7 x 3	17.0	5.1	2 7	3.000	.475	.375	37.3	10.7	2.70	4.2	2.0	.90	.90

Dimensions and properties of corresponding British standard section are shown opposite the British number marked BSC.

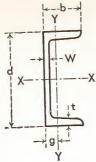
d' X—X
W'— t''
Y

Approximate Dimensions for Detailing

		Depth		Flange		Web	Tangent		Diag-		Radius	
Section Number and Nominal	Weight per Foot	(Nom- inal) of Section	Width (Nom- inal)	Thick- ness (Nom- inal) at Toe	Thick- ness (Nom- inal) at Root	Thick- ness (Nom- inal)	Web (Nom- inal)	Dis- tance (Nom- inal)	onal Dimen- sion (Nom- inal)	Radius of Fillet (Root)	Round- ing (Toe)	Slope Inside Flange
Size		ď	b'	ť	t"	W'	T	T'	D	R	R'	
	lb	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	deg
SC 9 (BSC 17)	25.4	9	31/2	1/2	5/8	7/16	63/4	1	95/8	.550	.375	2.0
9 x 3½	23.9	9	31/2	1/2	5/8	7/16	63/4	15/16	95/8	.550	.375	2.0
SC 8 (BSC 13)	22.8	8	31/2	1/2	9/16	⁷ /16	57/8	¹⁵ /16	83/4	.525	.375	2.0
8 x 3½	21.4	8	31/2	1/2	9/16	3/8	57/8	7/8	83/4	.525	.375	2.0
SC 8A 8 x 3	20.0	8	3	⁷ / ₁₆	9/16 9/16	⁷ / ₁₆	51/8 51/8	7/8 13/ ₁₆	8½ 8½	.500	.350	2.0
SC 7	22.7	7	35/8	7/16	9/16	1/2	47/8	1	77/8	.500	.350	2.0
7 x 3½	19.1	7	31/2	7/16	9/16	3/8	47/8	13/16	73/4	.500	.350	2.0
SC 7B (BSC 9) 7 x 3	17.6	7	3	7/16	1/2	3/8	5	13/16	75/8	.475	.325	2.0

Dimensions and properties of corresponding British standard section are shown opposite the British number marked BSC.

BULB



Theoretical Dimensions and Properties for Designing

				Flan	ge		AX	(IS X-X			AXIS Y	/-Y	
Section Number and Nominal	Weight per Foot	Area of Section	Depth of Channel	Width	Aver- age Thick- ness	Web Thick- ness	I	S	r	I'	S'	r'	g
Size		Α	d	b	t	W					2	in.	in.
	lb	in. ²	in.	in.	in.	in.	in.4	in.3	in.	in.4	in. ³	171.	1110
SC 6 (BSC 8) 6 x 3½	18.0	5.22	6	3.500	.475	.375	29.4	9.8	2.38	6.1	2.6	1.08	1.15
SC 6A 6 x 3½	15.3	4.47	6	3.500	.385	.340	25.3	8.4	2.38	5.1	2.1	1 07	1.08
SC 6C (BSC 7)	16.3	4.75	6	3.000	.475	.375	25.8	8.6	2.33	4.0	1.9	.91	.95
6 x 3	15.1	4.37	6	2.938	.475	.313	24.7	8.2	2.38	3.6	1.8	.91	.97
SC 6B (BSC 5) 6 x 2½	12.0	3.52	2 6	2.500	.375	.313	18.6	6.2	2.30	2.0	1.1	.75	.72
*5C 3	9.0	2.6	4 3	2.12	.351	.500	3.1	2.1	1.09	.97	.68	.61	.70
3 x 11/8	7.	1 2.0	8 3	1.93	.351	.312	2.7	1.8	1.14	.71	.56	.59	.67

Dimensions and properties of corresponding British standard section are shown opposite the British number marked BSC.

* SC 3B has same dimensions as SC 3 except that flanges flare outward to 3½ in, across the toe.

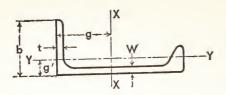
Approximate Dimensions for Detailing

Depth (Nominal) of Section d' in.	Width (Nominal) b' in.	Thickness (Nominal) at Toe t' in.	Thickness (Nominal) at Root t" in.	Thickness (Nominal) W' in.	Web (Nominal) T in. 4	Distance (Norminal) T' in.	onal Dimen-sion (Nominal) D in.	Radius of Fillet (Root) R in475	Radius of Rounding (Toe) R' in. .325	Slope Inside Flange deg 2.0
6 6	in. 3½ 3½	7/16	in.	in. 3%	in. 4	in.	in. 7	in475	in.	2.0
6	3½	7/16	1/2	3%	4	13/16	7	.475	.325	2.0
6	31/2									
		5/16	7/16	3/8	43⁄8	1 1/16	7	.385	.300	2.0
6									1	
0	3	7/16	1/2	3/8	4	13/16	634	.475	.325	2.0
6	3	7/16	1/2	5/16	4	3/4	65%	.475	.325	2.0
6	21/2	5/16	7/16	5/16	41/2	1 1/16	6½	.375	.260	2.0
3	21/8	5/16	3/8	1/2	17/8	1 1/16	35/8	.190	.060	2.7
3	2	5/16	3/8	5/16	17/8	1/2	35%	.190	.060	2.7
	3	3 21/8	3 21/8 5/16	3 21/8 5/16 3/8	3 21/8 5/16 3/8 1/2	3 21/8 5/16 3/8 1/2 17/8	3 21/8 5/16 3/8 1/2 17/8 11/16	3 2½ 5/16 3% ½ 1½ 1½ 35% 3 2 5/16 3% 5/16 1½ ½ 35%	3 2½8 5/16 3/8 ½ 1½8 ½ 35/6 .190 3 2 5/16 3/8 5/16 1½8 ½ 35/6 .190	3 21/8 5/16 3/8 1/2 17/8 11/16 35/8 .190 .060 3 2 5/16 3/8 5/16 17/8 1/2 35/8 .190 .060

Dimensions and properties of corresponding British standard section are shown opposite the British number marked BSC.

BULB

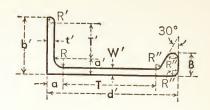
ZEES



SPECIAL BULB ANGLES Shipbuilding

							AXIS	X-X			AXIS	Y-Y	
Section Number and Nominal Size	Weight per Foot	Area of Section	Flange Thick- ness	Flange Width	Web Thick- ness	I	S	r	9	I'	S'	r'	g′
	Ib	in.2	in.	in.	in.	in.4	in.3	in.	in.	in.4	in.3	in.	in.
BA 103 10 x 3½	32.3 29.9 27.2 24.8 22.4	9.49 8.78 7.98 7.28 6.57	.61 .58 .485 .455 .425	3.69 3.63 3.57 3.51 3.45	.64 .58 .52 .46 .40	118.1 110.7 102.9 95.4 88.0	22.1 20.9 19.6 18.4 17.2	3.53 3.55 3.59 3.62 3.66	4.69 4.70 4.80 4.82 4.85	6.2 5.6 5.1 4.6 4.1	2.2 2.0 1.8 1.6 1.5	0.81 0.80 0.80 0.80 0.79	0.77 0.75 0.72 0.70 0.68
BA 93 9 x 3½	23.8 21.6 19.4	7.00 6.35 5.70	.465 .435 .405	3.57 3.51 3.45	.50 .44 .38	73.3 67.7 62.2	15.1 14.1 13.1	3.24 3.27 3.30	4.19 4.21 4.22	4.7 4.2 3.7	1.7 1.5 1.4	0.82 0.82 0.81	0.72 0.70 0.68
BA 84 8 x 3½	24.3 20.0 16.0	7.14 5.87 4.70	.55 .43 .37	3.68 3.56 3.44	.58 .46 .34	57.0 48.9 40.9	12.7 11.1 9.4	2.83 2.89 2.95	3.53 3.61 3.62	5.2 4.2 3.3	1.9 1.5 1.2	0.85 0.85 0.84	0.78 0.72 0.69
BA 74 7 x 3½	21.1 17.1 13.6	6.19 5.03 3.98	.54 .41 .35	3.68 3.56 3.44	.56 .44 .32	37.5 32.0 26.4	9.2 8.0 6.7	2.46 2.52 2.58	2.95 3.03 3.01	4.8 3.9 3.0	1.8 1.4 1.1	0.88 0.88 0.87	0.80 0.74 0.71
BA 64 6 x 3½	17.4 13.9 10.7	4.06	.365	3.69 3.57 3.45	.52 .40 .28	22.7 19.0 15.3	6.3 5.3 4.4	2.10 2.16 2.21	2.42 2.47 2.45	4.3 3.4 2.6	1.6 1.2 0.94	0.92 0.91 0.91	0.82 0.76 0.73
BA 52 5 x 2½	9.8			2.56	1	9.1 7.1	3.1 2.4	1.78 1.83	2.06 2.01	1.1	0.56	0.63 0.62	0.55

SPECIAL BULB ANGLES Shipbuilding

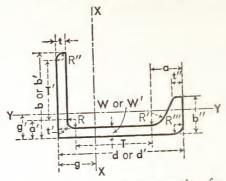


Approximate Dimensions for Detailing

		Fla	nge	W	eb	Width		Tang	jents		De di	p.	ıdii
Section Number and	Weight per Foot	Width (Nom- inal)	Thick- ness (Nom- inal)	Depth (Nom- inal)	Thick- ness (Nom- inal)	of Bulb (Nom- inal)	W (Nom	eb ninal)	Flar (Nom		Radius of Fillet (Root)	(of dings
Nominal Size		b'	ť	ď	W′	В	а	Т	a'	T'	R	R'	R"
	lb	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.
BA 103 10 x 3½	32.3 29.9 27.2 24.8 22.4	3¾ 35% 35% 3½ 3½ 3½	5/8 9/16 1/2 7/16 7/16	10 10 10 10	5/8 9/16 1/2 7/16 3/8	1 5/16 17/8 1 3/16 1 3/4 1 1 1/16	1½ 1½ 1 1 1	73/8 73/8 73/8 73/8 73/8	13/16 11/8 11/16 1	21/4 21/4 21/4 21/4 21/4	.54 .54 .54 .54	.27 .27 .27 .27 .27	.40 .40 .40 .40
BA 93 9 x 3½	23.8 21.6 19.4	35/8 31/2 31/2	7/16 7/16 3/8	9 9 9	½ 7/16 3/8	1 1 ½6 15% 19⁄16	1 1 15/16	6%16 6%16 6%16	1 ½6 1	2½ 2½ 2½ 2½	.54 .54 .54	.27 .27 .27	.36 .36 .36
BA 84 8 x 3½	24.3 20.0 16.0	35/8 31/2 31/2	9/16 7/16 3/8	8 8 8	9/16 7/16 5/16	15/8 11/2 13/8	1 ½16 1 15/16	5¾ 5¾ 5¾	1½ 1 7/8	25/16 25/16 25/16	.54 .54 .54	.27 .27 .27	.32 .32 .32
BA 74 7 x 3½	21.1 17.1 13.6	35/8 31/2 31/2	9/16 7/16 3/8	7 7 7	9/16 7/16 5/16	1½ 13/8 1¼	1 ½16 15/16 7/8	415/16 415/16 415/16	1½ 1 7/8	25/16 25/16 25/16	.54 .54 .54	.27 .27 .27	.28 .28 .28
BA 64 6 x 3½	17.4 13.9 10.7	3¾ 3½ 3½	1/2 3/8 5/16	6 6 6	1/2 3/8 1/4	15/16 13/16 11/16	1 7/8 7/8	4 ³ / ₁₆ 4 ³ / ₁₆ 4 ³ / ₁₆	1 ½16 15/16 13/16	23/8 23/8 23/8	.54 .54 .54	.27 .27 .27	.24 .24 .24
BA 52 5 x 2½	9.8 7.3	2½ 2½	5/16 1/4	5	3/8 1/4	1 7⁄8	3/4 11/16	3½ 3½	3/4 11/ ₁₆	1% 1% 1%	.42	.21 .21	.20 .20

BULB

SPECIAL BULB ANGLES Car Building



Theoretical Dimensions and Properties for Designing

							AXIS	X-X			AXIS	Y-Y	
Section Number and Nominal	Weight per Foot	Area of Section	Depth of Section	Web Thick- ness W	Flange Width	I	S	r	g	I'	S'	r'	g'
Size	lb	in.2	in.	in.	in.	in.4	in. ³	in.	in.	in.4	in.8	in.	in.
BA 5 5 x 4½	19.1	5.64	5.00	.438	4.50	20.7	7.9	1.92	2.38	8.0	2.4	1.19	1.19
BA 5A 5 x 31/2	13.0	3.81	5.00	.375	3.50	13.4	4.8	1.88	2.22	3.3	1.2	.93	.86
BA 4	11.9	3.48	4.00	.375	3.50	7.9	3.5	1.50	1.77	3.1	1.2	.94	.94
4 x 3½ BA 4A 4 x 3½	14.3	4.20	4.00	.500	3.50	8.7	3.7	1.44	1.65	3.8	1.5	.96	.99

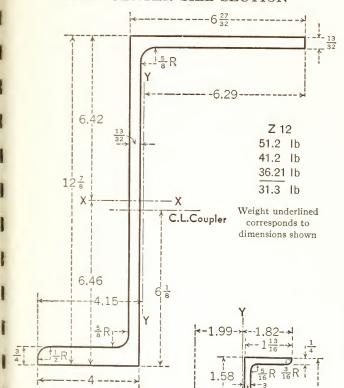
Approximate Dimensions for Detailing

1				Flange			Bu	lb		Tange	nts			F	Radii o	1
Section	Weight	Depth (Nom) of	Width	Thick-	Thick-	Web Thick-		Thick-	We (Nomi		Flan (Nomi		Radii of Fillet	R	oundin	18
Number and Nominal Size	per Foot	Sec- tion	(Nom)	at Toe (Nom)	at Root (Nom)	(Nom)	Width (Nom)	ness (Nom)	a	Т	a'	T'	(Root)	R'	R"	R'''
	lb	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.
BA 5 5 x 41/2	19.1	5	41/2	7/16	7/16	7/16	21/4	9/16	15%	2%6	13/16	35/16	3/8	1/2	3/8	1/2
BA 5A 5 x 3½	13.0	5	31/2	3/8	3/8	3/8	11/2	7/16	11/4	3	3/4	27/16	3/8	1/2	5/16	3/2
BA 4 4 x 3½	11.9	4	31/2	3/8	3/8	3/8	11/2	1/2	1%32	131/32	3/4	27/16		1/2	5/16	3/8
BA 4A 4 x 3½	1	4	31/2	1/2	1/2	1/2	11/2	1/2	11/4	17/8	7/8	25/10	6 3/8	1/2	5/16	3/8

SPECIAL SECTIONS Car Building

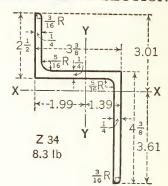
(All dimensions are in inches)

HALF CENTER SILL SECTION

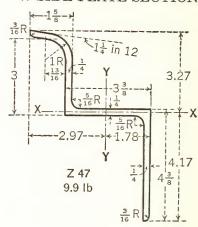


SIDE POST SECTION

SIDE PLATE SECTION



W-SIDE PLATE SECTION



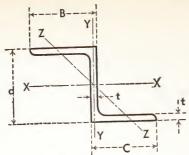
Theoretical Dimensions and Properties for Designing

Z 30

5.1 lb

	110001	cocao L	vincio	ono an	v i rope	i vico jo	Deorg	rong	
	D 11	Weight			AXIS X-X			AXIS Y-Y	
Section Number	Depth	Foot	Area	I	S	r	I'	S'	r'
	in.	lb	in.2	in.4	in.3	in.	in.4	in.3	in.
Z 12	13½6 12½6 12½6 12¾8 12⅓16	51.2 41.2 36.21 31.3	15.06 12.12 10.65 9.20	373.66 313.02 276.10 240.97	55.79 47.51 42.75 37.08	4.98 5.08 5.09 5.12	71.02 59.14 51.38 43.76	11.16 9.41 8.17 6.94	2.17 2.21 2.20 2.18
Z 30 Z 34 Z 47	3 3% 77/ ₁₆	5.10 8.30 9.9	1.50 2.44 2.89	2.13 6.53 11.26	1.34 1.81 2.70	1.19 1.64 1.97	1.16 4.48 6.94	0.58 2.25 2.34	0.88 1.36 1.55

CAR

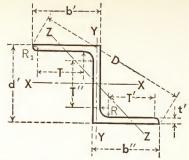


SPECIAL ZEES

			Flan	ge		Flange	AX	IS X-X		A	XIS Y-	Y	Z-Z
Section Number and Nominal	Weight per Foot	Area of Section	Width	Width	Depth of Section	Flange and Stem Thick- ness	I	S	r	I'	S'	r'	r"
Size		Α	В	С	d	t	in.4	in.3	in.	in.4	in.3	în.	in.
	lb	in.2	in.	in.	in.	in.	10.2	111.					
Z 4A 4 x 3	15.9	4.66	3.12	3.12	4.06	.500	11.2	5.5	1.55	8.0	2.8	1.31	.6
Z 4	12.5 10.3	3.66 3.03	3.19	3.19 3.12	4.12	.375	9.6 7.9	4.7	1.62	6.8 5.5	2.3	1.36 1.34	.6
4 x 3	8.2	2.41	3.06	3.06	4.00	.250	6.3	3.1	1.62	4.2	1.4	1.33	.6
Z 3B 3 x 2¾	12.6	3.69	2.69	2.69	3.00	.500	4.6	3.1	1.12	4.9	2.0	1.15	.5
Z 3A 3 x 23/4	9.8	2.86	2.69	2.69	3.00	.375	3.9	2.6	1.16	3.9	1.6	1.17	
Z 3 3 x 23/4	6.7	7 1.97	2.69	2.69	3.00	.250	2.9	1.9	1.21	2.8	1.1	1.19	

SPECIAL ZEES

EZ



Approximate Dimensions for Detailing

		Flai	nges		Flange	Ra	adii		Tangents		Dian-
Section Number and Nominal Size	Weight per Foot	Width (Approx)	Width (Approx)	Depth (Approx)	and Stem Thick- ness	Fillets	Round- ings (Approx)	Т	T'	Τ"	Diag- onal Dis- tance
Size		b'	b"	ď′	ť	R	R_1	(Approx)	(Approx)	(Approx)	D
	lb	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.
Z 4A 4 x 3	15.9	31/8	31/8	41/16	1/2	5/16	3/8	1 15/16	115/16	27/16	7½s
Z 4 4 x 3	12.5 10.3 8.2	3 ³ / ₁₆ 3 ¹ / ₈ 3 ¹ / ₁₆	3 ³ / ₁₆ 3 ¹ / ₈ 3 ¹ / ₁₆	4½ 4½ 4 4	3/8 5/16 1/4	5/16 5/16 5/16	1/4 1/4 1/4	2½ 2¼ 2¼ 2¼	2½ 2½ 2½ 2½	2 ³ / ₄ 2 ¹³ / ₁₆ 2 ⁷ / ₈	71/4 73/ ₁₆ 71/8
Z 3B 3 x 23/4	12.6	211/16	211/16	3	1/2	5/16	3/8	1½	11/2	13/8	5¾,
Z 3A 3 x 2¾	9.8	211/16	211/16	3	3/8	5/16	5/16	111/16	111/16	15⁄8	513/16
Z 3 3 x 2¾	6.7	211/16	211/16	3	1/4	5/16	3/16	1 15/16	115/16	17⁄8	515/16

ZEES

DECIMALS OF A FOOT FOR INCHES AND FRACTIONS OF AN INCH

Use of table in estimating weights of cut-to-length sections:

EXAMPLE: To find weight of 7 pieces, B 12 L (16.5 lb per ft), 29 ft 5% in. long. Weight of one piece = 16.5×29.448 (from table) = 485.9 lb. Weight of 7 pieces = $7 \times 485.9 = 3401.3$ lb.

nches	0	1	2	3	4	5	Inches
		.083	.167	.25	.333	.417	0
0	0	.094	.177	.26	.344	.427	1/8
1/8	.01	.104	.188	.271	.354	.438	1/4
1/4 3/8	.021	.115	.198	.281	.365	.448	3/8
/8							
			000	.292	.375	.458	1/2
1/2	.042	.125	.208	.302	.385	.469	5/8
5/8	.052	.135	.219	.313	.396	.479	3/4
$\frac{3}{4}$.063	.146	.229	.323	.406	.49	7/8
7/8	.073	.156	,24	1020			
Inches	6	7	8	9	10	11	Inches
	_	.583	.667	.75	.833	.917	0
0	.5 .51	.594	.677	.76	.844	.927	1/8
1/8	.521	.604	.688	.771	.854	.938	1/4
1/4 3/8	.531	.615	.698	.781	.865	.948	3/8
1/2	.542	.625	.708	.792	.875	.958	1/2
5/8	.552	.635	.719	.802	.885	.969	5/8
3/4	.563	.646	.729	.813	.896	.979	3/4
7/8	.573	.656	.74	.823	.906	.99	7/8
7/8	.573	.656	.74	.823	.906	.99	

DECIMALS OF AN INCH FOR EACH 64^{TH}

EI

With Millimeter Equivalents

EL			Wi	th Millime	eter Equiv	valents		
	Fraction	1/4ths	Decimal Equivalent	Millimeters	Fraction	1/4ths	Decimal Equivalent	Millimeters
		1	.015625	0.39688		33	.515625	13.09690
	1/32	2	.03125	0.79375	17/32	34	.53125	13.49378
-		3	.046875	1.19063		35	.546875	13.89065
	1/16	4	.0625	1.58750	%16	36	.5625	14.28753
		5	.078125	1.98438	• •	37	.578125	14.68440
	3/32	6	.09375	2.38125	19/32	38	.59375	15.08128
-		7	.109375	2.77813		39	.609375	15.47816
	1/8	8	.125	3.17501	5/8	40	.625	15.87503
		9	.140625	3.57188		41	.640625	16.27191
	5/32	10	.15625	3.96876	21/32	42	.65625	16.66878
91		11	.171875	4.36563		43	.671875	17.06566
	3/16	12	.1875	4.76251	11/16	44	.6875	17.46253
		13	.203125	5.15939		45	.703125	17.85941
	7/32	14	.21875	5.55626	23/32	46	.71875	18.25629
		15	.234375	5.95314		47	.734375	18.65316
	1/4	16	.25	6.35001	3/4	48	.75	19.05004
		17	.265625	6.74689		49	.765625	19.44691
	9/32	18	.28125	7.14376	25/32	50	.78125	19.84379
	• •	19	.296875	7.54064		51	.796875	20.24067
	5/16	20	.3125	7.93752	13/16	52	.8125	20.63754
		21	.328125	8.33439		53	.828125	21.03442
	1 1/32	22	.34375	8.73127	27/32	54	.84375	21.43129
		23	.359375	9.12814		55	.859375	21.82817
1	3/8	24	.375	9.52502	7/8	56	.875	22.22504
		25	.390625	9.92189		57	.890625	22.62192
- N	13/32	26	.40625	10.31877	29/32	58	.90625	23.01880
		27	.421875	10.71565		59	.921875	23.41567
	7/16	28	.4375	11.11252	15/16	60	.9375	23.81255
		29	.453125	11.50940		61	.953125	24.20942
- 3	15/32	30	.46875	11.90627	31/32	62	.96875	24.60630
3		31	.484375	12.30315		63	.984375	25.00318
	1/2	32	.5	12.70003	1	64	1.	25.40005
21				7	1			

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